

F. No. J-11011/547/2010-IA-II (I)  
Government of India  
Ministry of Environment and Forests  
(I.A. Division)

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Dated: 23<sup>rd</sup> June, 2011

To,

M/s Ambuja Cements Limited  
Jaladhulagori, Village & P.O. Dhulagori,  
P.S. Sankrail, District Howrah - 711 302,  
West Bengal

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Sub: Modernization/expansion of existing cement grinding unit (from 1.50 MTPA to 2.40 MTPA) at Village Jala Dhulagori, Tehsil Sankrail, District Howrah in West Bengal by **M/s Ambuja Cements Limited (ACL) - regarding Environmental Clearance**

Sir,

This has reference to your letter no. nil dated 22.03.2011 along with copies of EIA/EMP reports seeking environmental clearance under the provisions of EIA Notification, 2006.

2. The Ministry of Environment and Forests has examined your application. It is noted that M/s. Ambuja Cements Ltd. have proposed for modernization/expansion of existing cement grinding unit (from 1.50 MTPA to 2.40 MTPA) at Village Jala Dhulagori, Tehsil Sankrail, District Howrah in West Bengal. This capacity enhancement of 0.9 MTPA will be achieved by installation of roller press in cement mill no.1 and two additional packers of 240 TPH capacity each. Total land area for the clinker grinding unit is 18.36 ha, out of which 3.82 ha has been developed under green belt/plantation and 0.67 ha of additional area will be developed under green belt. No additional land is required for the proposed expansion. Clinker (15,60,000 TPA), Gypsum (1,20,000 TPA), Fly ash (7,20,000 TPA) will be required as raw material after expansion of cement grinding capacity

3. No national park/wildlife sanctuary/biosphere reserve is located within 10 km. radius of the project site. No R & R plan is applicable in this project. River Hoogly flows at 4.5 Km distance in the SE direction from the project site. Sarenga Nallah is at a distance of approx 6 km in SSE of the plant site. Total cost of the project is Rs. 250 Crores. Capital cost for EMP has been estimated as Rs. 2.0 Crores. Besides, Rs.10.0 Crores to modify for unidirectional traffic movement to / from packing plant & 6.0 crores wagon loading arrangement has been earmarked and Rs. 0.20 Crores/annum has been earmarked towards total capital cost & recurring cost/annum respectively for environmental pollution control measures.

4. To control particulate emissions, bag filters would be installed. Fly ash & clinker are stored in silos, gypsum is stored in covered shed. Regular water sprinkling will be carried on haulage road. Transportation of fly ash will be in the

close bunkers and unloaded pneumatically to the silo and fly ash bin will be fitted with bag filters.

5. Total water requirement after proposed expansion will be 270 m<sup>3</sup>/day, which will be sourced from ground water. No industrial wastewater will be generated from the cement grinding process. Domestic waste water will be treated in the STP and treated water will be used for gardening & dust suppression within plant boundary. There will be no discharge outside the plant premises.

6. No solid waste will be generated from the grinding unit and the dust collected by dust collectors will be recycled in the process.

7. The stand alone cement grinding units are covered under Category 'B' as per para 3(b) of the Schedule of the EIA notification 2006, but due to the existence of Jalan Industrial Complex, Howrah, being Critically Polluted area, within 10 km from the Proposed project boundary, the proposal was appraised by Expert Appraisal Committee as per the general condition of the EIA Notification, 2006.

8. The proposal was considered by the Expert Appraisal Committee-1 (Industry) in its 24<sup>th</sup> meeting held during 19<sup>th</sup> - 20<sup>th</sup> May, 2011. The Committee recommended the proposal for environmental clearance subject to stipulation of specific conditions along with other environmental conditions. Public hearing was exempted by categorizing the project as B2 category.

9. Based on the information submitted by you, presentation made by you and consultant, M/s JM EnviroNet Pvt. Ltd., Gurgaon, the Ministry of Environment and Forests hereby accords environmental clearance to the above project under the provisions of EIA Notification dated 14<sup>th</sup> September 2006 subject to strict compliance of the following Specific and General conditions:

**A. SPECIFIC CONDITIONS :**

- i. Particulate emissions shall be controlled within 50 mg/Nm<sup>3</sup> by installing adequate air pollution control system viz. Bag filters and stacks of adequate height etc. Data on ambient air, fugitive and stack emissions shall be submitted to the Ministry's Regional Office at Bhubaneswar, SPCB and CPCB regularly.
- ii. The National Ambient Air Quality Standards issued by the Ministry vide G.S.R. No. 826(E) dated 16<sup>th</sup> November, 2009 should be followed.
- iii. Gaseous emissions including secondary fugitive emissions from all the sources shall be controlled within the latest permissible limits issued by the Ministry and regularly monitored. Guidelines/Code of Practice issued by the CPCB should be followed.
- iv. The company shall install adequate dust collection and extraction system to control fugitive dust emissions at various transfer points, raw mill handling (unloading, conveying, transporting, stacking), vehicular movement, bagging and packing areas etc. All the raw material stock piles should be covered. A closed clinker stockpile system shall be provided. All conveyers should be

covered with GI sheets. Covered sheds for storage of raw materials and fully covered conveyers for transportation of materials shall be provided besides coal, cement, fly ash and clinker shall be stored in silos. Pneumatic system shall be used for fly ash handling.

- v. Asphaltting/concreting of roads and water spray all around the stockyard and loading/unloading areas in the cement plant shall be carried out to control fugitive emissions. Regular water sprinkling shall be carried out in critical areas prone to air pollution and having high levels of SPM and RSPM such as haul road, loading and unloading points, transfer points and other vulnerable areas. It shall be ensured that the ambient air quality parameters conform to the norms prescribed by the Central Pollution Control Board in this regard.
- vi. Efforts shall be made to reduce impact of the transport of the raw materials and end products on the surrounding environment including agricultural land. All the raw materials including fly ash should be transported in the closed containers only and should not be overloaded. Vehicular emissions should be regularly monitored.
- vii. Total ground water requirement shall not exceed 270m<sup>3</sup>/day and necessary permission from the competent authority for the drawl of water shall be obtained. Efforts shall be made to further reduce water consumption by using air cooled condensers. All the treated wastewater should be recycled and reused in the process and/or for dust suppression and green belt development and other plant related activities etc. No process wastewater shall be discharged outside the factory premises and 'zero' discharge should be adopted.
- viii. Efforts shall be made to make use of rain water harvested. If needed, capacity of the reservoir shall be enhanced to meet the maximum water requirement. Only balance water requirement shall be met from other sources.
- ix. All the bag filter dust, raw meal dust, coal dust, clinker dust and cement dust from pollution control devices should be recycled and reused in the process used for cement manufacturing. Spent oil and batteries should be sold to authorized recyclers / reprocessors only.
- x. Green belt shall be developed in at least 33 % area in and around the cement plant as per the CPCB guidelines to mitigate the effects of air emissions in consultation with local DFO.
- xi. At least 5 % of the total cost of the project shall be earmarked towards the Enterprise Social Commitment based on locals need and item-wise details along with time bound action plan should be prepared and submitted to the Ministry's Regional Office at Bhubaneswar. Implementation of such program should be ensured accordingly in a time bound manner.

**B. GENERAL CONDITIONS:**

- i. The project authorities must strictly adhere to the stipulations made by the West Bengal Pollution Control Board and the State Government.

- ii. No further expansion or modifications in the plant shall be carried out without prior approval of the Ministry of Environment and Forests.
- iii. The gaseous emissions from various process units shall conform to the load/mass based standards notified by this Ministry on 19<sup>th</sup> May, 1993 and standards prescribed from time to time. The State Pollution Control Board may specify more stringent standards for the relevant parameters keeping in view the nature of the industry and its size and location.
- iv. At least four ambient air quality monitoring stations should be established in the downward direction as well as where maximum ground level concentration of PM<sub>10</sub>, SO<sub>2</sub> and NO<sub>x</sub> are anticipated in consultation with the SPCB. Data on ambient air quality and stack emission shall be regularly submitted to this Ministry including its Regional Office at Bhubaneswar and the SPCB/CPCB once in six months.
- v. Industrial wastewater shall be properly collected, treated so as to conform to the standards prescribed under GSR 422 (E) dated 19<sup>th</sup> May, 1993 and 31<sup>st</sup> December, 1993 or as amended from time to time. The treated wastewater shall be utilized for plantation purpose.
- vi. The overall noise levels in and around the plant area shall be kept well within the standards (85 dBA) by providing noise control measures including acoustic hoods, silencers, enclosures etc. on all sources of noise generation. The ambient noise levels shall conform to the standards prescribed under EPA Rules, 1989 viz. 75 dBA (daytime) and 70 dBA (nighttime).
- vii. Occupational health surveillance of the workers should be done on a regular basis and records maintained as per the Factories Act.
- viii. The company shall develop surface water harvesting structures to harvest the rain water for utilization in the lean season besides recharging the ground water table.
- ix. The project proponent shall also comply with all the environmental protection measures and safeguards recommended in the EIA/EMP report. Further, the company must undertake socio-economic development activities in the surrounding villages like community development programmes, educational programmes, drinking water supply and health care etc.
- x. As proposed, Rs 2.0 Crores and Rs. 0.20 Crores shall be earmarked towards capital cost and recurring cost/annum for environment pollution control measures to implement the conditions stipulated by the Ministry of Environment and Forests as well as the State Government. An implementation schedule for implementing all the conditions stipulated herein shall be submitted to the Regional Office of the Ministry at Bhubaneswar. The funds so provided shall not be diverted for any other purpose.



- xi. A copy of clearance letter shall be sent by the proponent to concerned Panchayat, Zila Parishad/Municipal Corporation, Urban Local Body and the local NGO, if any, from whom suggestions/representations, if any, were received while processing the proposal. The clearance letter shall also be put on the web site of the company by the proponent.
  - xii. The project proponent shall upload the status of compliance of the stipulated environment clearance conditions, including results of monitored data on their website and shall update the same periodically. It shall simultaneously be sent to the Regional Office of the MOEF at Bhubaneswar. The respective Zonal Office of CPCB and the SPCB. The criteria pollutant levels namely; PM10, SO<sub>2</sub>, NO<sub>x</sub> (ambient levels as well as stack emissions) or critical sectoral parameters, indicated for the projects shall be monitored and displayed at a convenient location near the main gate of the company in the public domain.
  - xiii. The project proponent shall also submit six monthly reports on the status of the compliance of the stipulated environmental conditions including results of monitored data (both in hard copies as well as by e-mail) to the Regional Office of MOEF, the respective Zonal Office of CPCB and the SPCB. The Regional Office of this Ministry at Bhubaneswar / CPCB / SPCB shall monitor the stipulated conditions.
  - xiv. The environmental statement for each financial year ending 31<sup>st</sup> March in Form-V as is mandated to be submitted by the project proponent to the concerned State Pollution Control Board as prescribed under the Environment (Protection) Rules, 1986, as amended subsequently, shall also be put on the website of the company alongwith the status of compliance of environmental conditions and shall also be sent to the respective Regional Office of the MOEF at Bhubaneswar by e-mail.
  - xv. The Project Proponent shall inform the public that the project has been accorded environmental clearance by the Ministry and copies of the clearance letter are available with the SPCB and may also be seen at Website of the Ministry of Environment and Forests at <http://envfor.nic.in>. This shall be advertised within seven days from the date of issue of the clearance letter, at least in two local newspapers that are widely circulated in the region of which one shall be in the vernacular language of the locality concerned and a copy of the same should be forwarded to the Regional office at Bhubaneswar.
  - xvi. Project authorities shall inform the Regional Office as well as the Ministry, the date of financial closure and final approval of the project by the concerned authorities and the date of commencing the land development work.
10. The Ministry may revoke or suspend the clearance, if implementation of any of the above conditions is not satisfactory.
11. The Ministry reserves the right to stipulate additional conditions if found necessary. The Company in a time bound manner shall implement these conditions.

12. The above conditions shall be enforced, inter-alia under the provisions of the Water (Prevention & Control of Pollution) Act, 1974, the Air (Prevention & Control of Pollution) Act, 1981, the Environment (Protection) Act, 1986, Hazardous Wastes (Management, Handling and Transboundary Movement) Rules, 2008 and the Public (Insurance) Liability Act, 1991 along with their amendments and rules.

*P. Ahujara*  
(Dr. P.L. Ahujara)  
Scientist 'F'

**Copy to:**

1. The Secretary, Department of Environment, Govt. of West Bengal, Kolkata, West Bengal.
2. The Chairman, Central Pollution Control Board, Parivesh Bhavan, CBD-cum-Office Complex, East Arjun Nagar, Delhi-110032.
3. The Chairman, West Bengal Pollution Control Board, Parivesh Bhawan, 10A Block-LA, Sector-III, Salt Lake, Kolkata - 700091, West Bengal.
4. The Chief Conservator of Forests, Regional Office (EZ), Ministry of Environment and Forests A-3, Chandrashekharpur, Bhubaneswar - 751 023, Orissa
5. Guard File/ Monitoring File / Record File.

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(Dr. P.L. Ahujara)  
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