

Order No. SEIAA/TS/OL/RRD-612/2019- 482 Dt:16.11.2020.

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Sub: SEIAA, TS – M/s. Corey Organics private Limited, Plot no 8/1, 8/3, 8/4, Shed no: 1, Plot No.22, (Sy.No.103), Plot No.22/B, Plot No.23, (Sy.No.103) Sy. No.139 & 140, Sy.No.105, 135, 142, 146, 155 and 156, IDA Kothur, Rangareddy District (Formerly Mahabunagar District) – Environmental Clearance (Expansion) - Issued - Reg.

- I. This has reference to your application uploaded online on 16.11.2019 (proposal no. SIA/TG/IND2/45349/2017) received on 04.12.2019 seeking Environmental Clearance for the proposed expansion of **Drug Intermediates** under **Synthetic Organic Chemicals manufacturing unit** in the name of M/s. **Corey Organics private Limited**, Plot no 8/1, 8/3, 8/4, Shed No: 1, Plot No.22, (Sy.No.103) Plot No.22/B, Plot No.23, (Sy.No.103) Sy. No.139 & 140, Sy.No.105, 135, 142, 146, 155 and 156, IDA Kothur, Rangareddy District (Formerly Mahabunagar District). The nearest human habitation viz., Anthareddiguda (V) exists at a distance of 1.6 km from the project site. It was reported that a surface water body near Kothur exists at a distance of 1.23 km from the project site. The total area of the site is 10.98 Acres; Out of that, area earmarked for development of Green belt is 3.73 Acres. The total cost of the project after expansion is Rs. 14.18 Crores (Existing cost of Rs.4.28 Crores & Proposed cost of Rs.9.9 Crores) and the production capacity of the project after expansion is as following:

List of Products:

S.No.	Product Name	Capacity (TPM)
Group A		
1	2-amino Thiophenol	3.0
2	3-Methyl Diphenyl amine	0.99
3	2-Chloro-4-Methyl-3-Nitropyridine	0.399
4	5,6-Di chloro nicotinic acid	0.399
5	2-Hydroxy-5-Methyl pyridine	0.498
6	4-Nitro Benzenesulfonyl chloride	0.5
7	2,5 Di chloro pyridine	0.2
8	2-Chloro-6-Methyl-5-Nitro Pyridine	1.5
9	2-Chloro-6-Methoxy-3-Nitro Pyridine	0.5
10	2-Methoxy -5- Nitro Pyridine	0.25
11	2-Nitro -5-Bromo Pyridine	0.25
12	2-Nitro -5-Chloro Pyridine	0.25
13	2,6 Di Bromo Pyridine	0.25
14	7-Hydroxy-3,4 Dihydro (Aripiprazole)	0.5
15	D-Tryptophan methyl ester hydrochloride (Tadalafil)	1.0
16	Acetamidine HCl	0.1
17	Ethyl-6-Chloro Nicotinate	0.1
18	4-Methyl amino-3-Nitro benzoic (Dabigatran)	0.5
19	4-Cyano Phenyl Glycine (Dabigatran)	0.5
20	3-(((2-((4-Carbamidoyl phenyl)amino)methyl-1H Benzimidazol-5yl)carbonyl)(Pyridine- 2yl-amino) Propanoic cid beta alanine (Dabigatran)	0.2
21	R & D products	0.03
	Total Group-A	11.92
Group-B		
1	2,6-Dichloro-3-Nitropyridine	0.399
2	5-Bromo nicotinic acid	0.399

3	4-Acetyl pyridine	0.399
4	2-Hydroxy-5-Nitropyridine	0.399
5	3-Acetyl pyridine	3.0
6	5-Bromo-2-Chloro-3-Nitro Pyridine	0.6
7	2-Amino-3-Bromo-5-Iodo Pyridine	0.3
8	2-Bromo-5-Iodopyridine	0.5
9	3-Furoic acid	0.05
10	4-Methyl diphenyl amine	0.5
11	Pyridine-3-sulfonic acid	0.3
12	2-Fluoro-5-Iodo Pyridine	0.3
13	1-Hydroxy -7aza Benzotriazole (HOAT)	0.1
14	O-Benzotriazol-1-yl-N,N,N,N- Tetramethyl uronium tetra Fluoro borate(TBTU)	0.1
15	O-Benzotriazol-1-yl-N,N,N,N- Tetramethyl uronium tetra Fluoro Phosphate (HBTU)	0.1
16	9-Fluorenyl methoxy carbonyloxy amino acids	0.2
17	T-butyloxy carbonyl amino acids	0.2
18	Benzyloxy cabonyl-amino acids	0.2
19	5-Bromo-2-Chloro-3-Nitro Pyridine	0.3
20	R & D Products	0.03
	Group B production	8.08
	Worst case scenario	11.92

II. In the process, synthetic organic chemicals are produced by using various chemicals, solvents, etc.,

III. The proposal has been examined and processed in accordance with EIA Notification, 2006 and its amendments thereof. The State Level Expert Appraisal Committee (SEAC) examined the application in its meetings held on 23.12.2019 & 10.09.2020. The Sub-Committee constituted by the SEAC inspected the site on 16.03.2020 and submitted the report. The project is exempted from the process of Public Hearing as the industry is located in a Notified Industrial Area existing since 1990's, as per OM dt. 10.12.2014 of the MoEF&CC, GoI. Based on the information furnished, presentation made by the proponent and the consultant M/s. Pridhvi Envirotech (P) Ltd., Hyderabad; Report of the Sub-Committee; G.O.Ms. No. 95, dt. 21.09.2007 of the EFS&T Dept., GoAP; G.O.Ms. No. 64, dt. 25.07.2013 of the EFS&T Dept., GoAP; G.O.Ms. No. 24, dt. 24.04.2019 of the I&C Dept., GoTS, the Committee considered the project proposal and recommended for issue of Environmental Clearance. The State Level Environment Impact Assessment Authority (SELAA) in its meeting held on 31.10.2020 examined the proposal and recommendations of SEAC for issue of Environmental Clearance for Expansion. Accordingly, after discussions in the matter and considering the recommendations of SEAC, **the SEIAA, Telangana hereby accords Environmental Clearance to the project for Expansion** as mentioned at Para no. I under the provisions of the EIA Notification 2006 and its subsequent amendments issued under Environment (Protection) Act, 1986 subject to implementation of the following specific and general conditions:

A. Specific Conditions:

i. Air pollution:

i After expansion, the emissions from the Coal fired Boilers of capacity 1.5 TPH (Existing) is routed through mechanical dust collector & 3.0 TPH (Proposed) shall be routed through cyclone separator followed by a Stack of height 30m each respectively. The concentration of particulates in the emission shall not exceed 115 mg/Nm³. Sampling Port with removable dummy of not less than 15cm diameter in the stack at a distance of 8 times the diameter of the stack from the nearest constraint such as bends etc, shall be provided to monitor stack emissions. Stacks of adequate height shall be provided for D.G. Sets of capacity 1 x 125 kVA (Existing) & 1 x 250 kVA (Proposed) as per CPCB norms.

ii National Emission Standards for Organic Chemicals Manufacturing Industry issued by the Ministry vide G.S.R. 608(E) dated 21st July, 2010 and amended time to time shall be followed by the unit.

iii The process emissions containing Hydrogen Chloride, Hydrogen bromide & Sulphur dioxide shall be routed through Multi Stage Scrubber system. Scrubbed liquid shall be

treated and reused or subjected to MEE. The process emissions containing derivatives of Hydrogen, Nitrogen, Oxygen & CO₂ shall be safely dispersed into the atmosphere. The industry shall also provide online pH monitoring system for scrubber. The industry shall meet the emission standards notified by the MoEF.

- iv Necessary measures shall be taken to control odour as far as possible. Chillers (brine solution) shall be installed to reduce solvent evaporation losses into the atmosphere. All the solvent storage tanks shall be connected to vent condensers. Regular monitoring of the VOCs shall be carried out using sensors.
- v The solvents shall be recovered by installing fractional distillation columns. The recovered solvents shall be reused in the process or sold to recyclers authorized by TSPCB. The volatile vapours generated during process shall be routed through condensers and the condensate shall be reused in the plant.
- vi As proposed, green belt of Ac. 3.73 (34%) shall be developed within plant premises with at least 10 meter wide green belt on all sides along the periphery of the project area, in downward direction and along road sides etc., Selection of plant species shall be as per the CPCB guidelines in consultation with the DFO.
- vii Raw materials shall be transported in covered trucks. Raw materials shall be stored under sheds. All the belt conveyors shall be covered with G.I. sheets. Appropriate dust suppression system shall be provided all around the stockpiles and conveyor system. All the roads in the plant area shall be asphalted / concreted and water shall be sprinkled to suppress the dust.
- viii Ambient air quality including ambient noise levels must not exceed the standards stipulated under Notification dt. 16.11.2009 issued by the MoEF&CC, GoI. Monitoring of ambient air quality and stack emissions shall be carried out regularly in consultation with TSPCB.

b) Water Pollution:

- i The source of water is private suppliers through tankers. The total water requirement after expansion shall not exceed 82.5 KLD (Fresh – 61.5 KLD & Recycled – 21.0 KLD). Quantity of water used for: Process is 12.0 KLD; Washings is 3.0 KLD; Boiler Feed is 30.0 KLD; Cooling tower is 20.0 KLD; DM Softener is 2.0 KLD; Scrubber is 1.0 KLD; Domestic purposes is 4.5 KLD & greenbelt development is 10.0 KLD.
- ii The total waste water generated after expansion shall not exceed 26.3 KLD (HTDS - 16.8 KLD & LTDS - 9.5 KLD). Out of that, 12.8 KLD is from Process; 3.0 KLD is from washings; 1.5 KLD is from Boiler blow down; 2.0 KLD is from cooling tower bleed-off; 2.0 KLD is from DM Plant Rejects; 1.0 KLD is from Scrubber; 4.0 KLD is from Domestic section.
- iii The high TDS and low TDS effluents generated from the process are to be separated and treated separately. The high TDS effluents shall be disposed into Stripper followed by MEE and ATFD. The condensate shall be reused in cooling towers after necessary treatment. The LTDS effluents shall be treated in an ETP followed by RO system. The permeate is to be reused in the plant and rejects are to be sent to MEE system. The treated effluents shall be recycled completely. The project proponent shall achieve **Zero Liquid Discharge** and in no case the effluent shall be discharged outside the factory premises. The volatile organics shall be sent to recyclers authorized by TSPCB.
- iv The proponent shall provide separate storm water drains and harvest the rainwater from the rooftops to recharge the ground water.
- v Automatic / online monitoring system (24 x 7 monitoring devices) for flow measurement and relevant pollutants in the treatment system to be installed. The data to be made available to the respective SPCB and in the Industry's website.
- vi The industry shall install IP Camera with PAN, TILT Zoom, 5x or above focal length, with night vision capability and flow meters in the channel / drain provided for carrying the effluent from within the premises of the unit.

c) Solid Waste :

- i. Hazardous waste generated from the industry such as waste oils, used oils etc., shall be disposed as per the Hazardous Waste (Management, Handling, and Transboundary Movement) Rules, 2016, to the recyclers authorized by TSPCB.
- ii. The Company shall strictly comply with the rules and guidelines under Manufacture, Storage and Import of Hazardous Chemicals (MSIHC) Rules, 1989 as amended time to time. All Transportation of Hazardous Chemicals shall be as per the Motor Vehicle Act (MVA), 1989.
- iii. The proponent shall comply with the following w.r.t. solid waste generated after expansion:

S.No	Description	Quantity	Mode of Disposal
1	MEE Salts & sludge from collection tank	182.4 kg/day	Shall be sent to TSDF Dundigal, for secured land filling
2	ETP Sludge	100.0 kg/day	
3	Inorganic residues	220.1 kg/day	Shall be sent to authorized cement plants for co processing/ TSDF Dundigal,
4	Distillation Bottom residue	10.0 kg/day	
5	Process Organic residue	128.3 kg/day	Shall be sent to authorized cement plants for co processing
6	Spent carbon	10.0 kg/day	
7	Stripper waste	26.3 kg/day	Authorized recyclers after distillation
8	Spent solvents	15.0KL/month	
9	Distillate from stripper	6.59 TPD	Sale after detoxification
10	Detoxified containers and container liners	500 Nos/month	
11	Used glass bottles from laboratories	50 Nos/month	Recyclers after decontamination
12	Used oil/ waste Lubricating oil	200 LPM	Disposal to authorized agencies by pollution control Board
13	Used lead acid batteries	10 Nos/Annum	Returned back to dealer
14	Boiler Fly ash	2.6 TPD	Brick Manufacturers

B. General Conditions:

- i. **This order is valid for a period of 7 years.**
- ii. “Consent for Establishment” shall be obtained from Telangana State Pollution Control Board under Air and Water Act before the start of any activity / construction work at site w.r.t. Expansion.
- iii. **The ZLD system proposed should be used only for M/s. Corey Organics Private Limited.**
- iv. This order is issued subject to outcome of the cases (if any), pending in the National Green Tribunal, Southern Zone, Chennai or in any other court.
- v. The industry shall not manufacture any other products and exceeding capacities except those mentioned in this order, without permission.
- vi. Provision shall be made for the housing of the construction labour within the site with all necessary infrastructure and facilities such as safe drinking water, fuel for cooking, mobile toilets, mobile STP, medical health care, crèche etc., The housing may be in the form of temporary structures to be removed after the completion of the project. The safe disposal of wastewater and solid wastes generated during the construction phase should be ensured.
- vii. No change in the process technology and scope of working should be made without prior approval of the SEIAA, TS. No further expansion or modifications in the plant shall be carried out without prior approval of the SEIAA, TS/ MoEF&CC, GoI, New Delhi, as applicable.

- viii. The environment safeguards contained in the EIA Report should be implemented in letter and spirit. The responsibility of implementation of environmental safeguards rests fully with the proponent i.e., **M/s. Corey Organics Private Limited**.
- ix. All the conditions, liabilities and legal provisions contained in the EC shall be equally applicable to the successor management of the project in the event of the project proponent transferring the ownership, maintenance of management of the project to any other entity.
- x. The proponent shall submit half-yearly compliance reports in respect of the terms and conditions stipulated in this order in hard and soft copies to the SEIAA; and CCF, Regional office of MoEF&CC, GoI, Chennai on 1st June and 1st December of each calendar year.
- xi. Four ambient air quality-monitoring stations should be established in the core zone as well as in the buffer zone for RSPM, SPM, PM₁₀, PM_{2.5}, SO₂, NO_x monitoring. Location of the stations should be decided based on the meteorological data, topographical features and environmentally and ecologically sensitive targets and frequency of monitoring should be undertaken in consultation with the State Pollution Control Board.
- xii. Data on ambient air quality (PM₁₀, PM_{2.5}, SO₂, NO_x) should be regularly submitted to the Ministry including its Regional Office located at Chennai and the State Pollution Control Board/ Central Pollution Control Board once in six months.
- xiii. Usage of Personnel Protection Equipments by all employees / workers shall be ensured.
- xiv. Training shall be imparted to all employees on safety and health aspects of chemicals handling. Pre-employment and routine periodical medical examinations for all employees shall be undertaken on regular basis. Training to all employees on handling of chemicals shall be imparted.
- xv. Occupational health surveillance program of the workers should be undertaken periodically to observe any contractions due to exposure to dust and take corrective measures, if needed.
- xvi. The Industry shall make the arrangement for protection of possible fire hazards during manufacturing process in material handling. Fire fighting system shall be as per the norms.
- xvii. A separate environmental management cell with suitable qualified personnel should be set-up under the control of a Senior Executive, who will report directly to the Head of the Organization.
- xviii. The funds earmarked for environmental protection measures (Capital cost of Rs. 200.0 Lakhs and Recurring cost of Rs. 34.0 Lakhs per annum). Budget for CER to be spent is Rs.30 lakhs within 5 years and also the funds earmarked for Corporate Social Responsibility (CSR) activities, should be kept in separate account and should not be diverted for other purpose. The budget allocated for the EMP shall be subsequently increased if the project cost increases at the time of CFO. Year wise expenditure should be reported to the SEIAA, Ministry and its Regional Office located at Chennai.
- xix. Officials from the TSPCB and Regional Office of MoEF&CC, GoI, Chennai who would be monitoring the compliance of the stipulated conditions and implementation of environmental safeguards should be given full co-operation, facilities and documents/data by the project proponents during their inspection. A complete set of all the documents shall be submitted to the CCF, Regional Office to MoEF&CC, GoI, Chennai.
- xx. The project proponent shall submit the copies of the environmental clearance to the Heads of local bodies, Panchayats and Municipal Bodies in addition to the relevant offices of the Government who in turn has to display the same for 30 days from the date of receipt.
- xxi. The project authorities should advertise at least in two local newspapers widely circulated, one of which shall be in the vernacular language of the locality concerned, within 7 days of the issue of the clearance letter informing that the project has been accorded environmental clearance and a copy of the clearance letter is available with the State Pollution Control Board and SEIAA, Telangana. This order shall be displayed in the website of the project proponent.

- xxii Any appeal against this Environmental Clearance shall lie with the National Green Tribunal, if preferred, within a period of 30 days as prescribed under Section 16 of the National Green Tribunal Act, 2010.
- xxiii The company shall undertake eco-development measures including community welfare measures in the project area.
- xxiv The proponent shall obtain all other mandatory clearances from respective departments.
- xxv Concealing the factual data or failure to comply with any of the conditions mentioned above may result in withdrawal of this clearance and attract action under the provisions of Environment (Protection) Act, 1986.
- xxvi The SEIAA may revoke or suspend the order, if implementation of any of the above conditions is not satisfactory. The SEIAA reserves the right to alter/modify the above conditions or stipulate any further condition in the interest of environment protection.
- xxvii The above conditions will be enforced inter-alia, under the provisions of the Water (Prevention & Control of Pollution) Act, 1974, the Air (Prevention & Control of Pollution) Act, 1981, the Environment (Protection) Act, 1986 and the Public Liability Insurance Act, 1991 along with their amendments and rules.
- xxviii Grant of EC is also subject to circulars issued under the EIA Notifications 2006, which are available on the MoEF&CC website: www.parivesh.nic.in

Sd/-
MEMBER SECRETARY
SEIAA, T.S.

Sd/-
MEMBER
SEIAA, T.S.

Sd/-
CHAIRMAN,
SEIAA, T.S.

To

**Sri Raja Kumar Reddy, Managing Director,
M/s. Corey Organics Private Limited,
100/2RT, Sanjeeva Reddy Nagar,
Hyderabad-500038
Ph. No. 040-23715568
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Copy to:

1. Prof. Ch. Krishna Reddy, Chairman, SEAC, T.S. for kind information.
2. The Member Secretary, TSPCB for kind information.
3. The EE, RO: Hyderabad, TSPCB for information.
4. The Regional Officer, MoEF&CC, GOI, Chennai for kind information.
5. The Secretary, MoEF&CC, GOI, New Delhi for kind information.

//T.C.F.B.O//


Joint Chief Environmental Engineer