

STATE LEVEL ENVIRONMENT IMPACT ASSESSMENT AUTHORITY

Poura Bhavan, Block 'FD'-415A, 4<sup>th</sup> Floor, Sector - III,

Salt Lake, Kolkata - 700 106

Telefax No. 033 2337 0268

Website : [www.environmentwb.gov.in](http://www.environmentwb.gov.in)

No. 1502 /EN/T-II-1/017/2011

Date : 19 / 06 /2015

To

M/s. VSP Udyog Private Limited

"Centre Point", 4<sup>th</sup> Floor, Suit No. 437

21, Hemanta Basu Sarani,

Kolkata - 700 001

*SUB. : Environmental Clearance for the proposed expansion project for installation of Induction Furnace by M/s. VSP Udyog Pvt. Ltd. at Jl. No. - 58, 65, Banskopa More, Vill. & Mouza - Gopalpur, PO - Bamunara, PS - Kanksa, SD - Durgapur, Dist. - Burdwan, Pin - 713212, West Bengal*

Sir,

This has a reference to your application dated 14/02/2011 and subsequent communications for Environmental Clearance for the proposed expansion project for installation of Induction Furnace by M/s. VSP Udyog Pvt. Ltd. at Jl. No. - 58, 65, Banskopa More, Vill. & Mouza - Gopalpur, PO - Bamunara, PS - Kanksa, SD - Durgapur, Dist. - Burdwan, Pin - 713212, West Bengal.

The proposal has been examined and processed in accordance with EIA Notification, 2006. It is noted that the proposed proposal is for expansion for installation of Induction Furnace (1x15T) for manufacturing MS billets (45000 TPA) at the existing plant. The existing and the proposed facilities are as follows :

Installations	Existing Capacity	Proposed Capacity
Induction Furnace	2x8T (Ingot-45600 TPA)	1x15T (Ingot-45000 TPA)
Rolling Mill	80000 TPA	-----

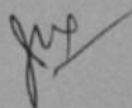
It is noted that the salient features of the project, for which Environmental clearance has been considered are as follows :

- i. Location of the Site - Jl. No. - 58, 65 , Vill & Mouza - Gopalpur, P.O- Bamunara, PS - Kanksa, SD - Durgapur, Dist. - Burdwan, West Bengal, Pin - 713 212.
- ii. Land Area - 6.96 acres, within the existing plant.
- iii. Additional Raw Materials - Sponge Iron (37800 TPA), Pig Iron/Scrap (16200 TPA), Ferro Alloys (250 TPA).
- iv. Production Capacity - MS Ingot-45000 TPA.
- v. Air Pollution Control Device - Induction furnace should be provided with fume extraction and dedicated pollution control systems consisting of Swiveling Hood, Spark Arrestor cum cyclone separator, Bag Filter, ID Fan etc. and stack of height 30m from GL.
- vi. Additional Water Requirement - 27 KLD : Domestic - 1.5 KLD [from groundwater];  
Process & utilisation - 25.5 KLD [from rainwater harvesting]
- vii. Effluent - Process: nil, Domestic : to be discharged through septic tank to soak pit.
- viii. Solid Waste - slag will be used for road construction, landfilling etc.
- ix. No. of trees to be planted : 1400
- x. Additional Power Requirement - 5.5 MVA, DVC.
- xi. Back-up Power - DG Sets (2x160 KVA).

State Level Environment Impact Assessment Authority (SEIAA), examined the proposal and also perused the recommendations of the State Level Expert Appraisal Committee (SEAC). After due consideration of the project proposal and the recommendations of the State Level Expert Appraisal Committee (SEAC), the State Level Environment Impact Assessment Authority accords Environmental Clearance to the project as per provisions of the EIA notification no. S.O. 1533 (E) dt. 14<sup>th</sup> September, 2006 of Ministry of Environment & Forests, GOI, subject to strict compliance of terms and conditions as mentioned below :-

#### A. SPECIFIC CONDITIONS:

- i. The gaseous emissions from various process units should conform to the load / mass based standards prescribed by the Ministry of Environment & Forests and the State Pollution Control Board from time to time. At no time the emission level should go beyond the prescribed standards.
- ii. Induction furnaces should be provided with fume extraction and dedicated pollution control systems consisting of Swiveling Hood, Spark Arrestor cum Cyclone separator, Bag Filter, ID Fan etc. and stack of height 30m from G.L. as proposed. Secondary fume extraction system with adequate side suction should be provided to prevent fugitive emission during charging. Suction should be adequate to control fugitive emission. Stack emission (PM) from induction furnaces should not exceed 50 mg/Nm<sup>3</sup>. Stack emissions should be monitored at regular intervals and records should be maintained.
- iii. Dust collection from Bag filter should be done through pneumatic control system. Collected dust is to be sold for landfilling subject to the condition that it does not fall under the Hazardous Wastes (Management, Handling and Transboundary Movement) Rules, 2008.
- iv. Regular monitoring of the air quality shall be carried out in and around the plant and records shall be maintained.
- v. Adequate measures to be adopted for control of fugitive emission. Regular water sprinkling should be done to control the fugitive emission.
- vi. Groundwater should be abstracted as per the permission obtained from the competent authority as per The West Bengal Ground Water Resources (Management, Control and Regulation) Act, 2005.
- vii. Rain water to be harvested at least to the extent of 8000 cum/annum as proposed and should be utilized in all plant requirement and limit ground water abstraction to 1.5 KLD. Recharging of ground water is not permitted.
- viii. Sponge iron and Pig iron should be used as major raw material in Induction Furnace (at least 70% of the total input). Use of galvanised iron scrap as raw material is not permitted.
- ix. Covered storage yard for raw materials to be provided. Loading and unloading operations should not be carried out in open areas.
- x. Process effluent discharge is not permitted. Cooling water should be recycled.
- xi. Solid wastes are generated in the form of scrap and slag. Scrap should be recycled in the proposed plant as proposed. Slag may be used for road construction and land filling, however, indiscriminate dumping is not permitted under any circumstances.
- xii. Ambient noise level should not exceed the permissible limit. The overall noise levels in and around the plant area shall be kept well within the standards by providing noise control measures including acoustic hoods, silencers, enclosures etc. on all sources of noise generation. The ambient noise levels should conform to the standards prescribed under EPA Rules, 1989 viz. 75 dB(A) Leq (daytime) and 70 dB(A) Leq (nighttime) and its subsequent amendments.
- xiii. Green belt shall be developed within and around the plant as per proposal submitted. At least 33% of the land area should be covered by plantation. At least 1400 nos. of recommended species to be planted in the green belt area of 4.3 acres. Indicative list of species is given at Annexure-I. There should not be any removal/destruction of vegetative cover both at the establishment as well as the operational stage, without the sanction of appropriate authority.

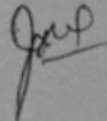


*Conditions for Environmental Clearance for the proposed expansion project for installation of Induction Furnace by M/s. VSP Udyog Pvt. Ltd. at Jl. No. - 58, 65, Banskopa More, Vill. & Mouza - Gopalpur, PO - Bamunara, PS - Kanksa, SD - Durgapur, Dist. - Burdwan, Pin - 713212, West Bengal.*

- xiv. All internal roads should be concreted / pitched. Proper lighting and proper pathway inside the factory premises should be constructed to ensure safe vehicular movement. Provision of separate pathway for entry and exit of vehicles should be considered. Vehicles should conform to pollution under control (PUC) norms. Proper house keeping shall be maintained within the premises. Solar lighting should be used as far as practicable.
- xv. Health and safety of workers should be ensured. Workers should be provided with adequate personnel protective equipment and sanitation facilities. Occupational Health Surveillance of the workers shall be done on a regular basis and records maintained as per the Factories Act.
- xvi. Adequate measures to be adopted to ensure industrial safety. Proper fire detection & protection systems to be provided to control fire and explosion hazards.
- xvii. The implementation and monitoring of Environmental Management Plan should be carried out, as proposed.
- xviii. The Corporate Social Responsibility Plan with specific financial commitment should be implemented for the proposed project. Atleast 5% of the project cost should be utilised for Corporate Social Responsibility programmes.

#### **B. GENERAL CONDITIONS :**

- i. The environmental clearance accorded shall be valid for a period of 7 years for the proposed project.
- ii. Prior Consent-to-Establish (NOC) for the proposed expansion project must be obtained from WBPCB before commencement of construction. All other statutory clearances should be obtained by project proponent from the competent authorities.
- iii. The project proponent shall comply with all the environmental protection measures and safeguards recommended. Further, the unit must undertake socio-economic development activities in the surrounding villages like community development programmes, educational programmes, drinking water supply and health care etc.
- iv. All the conditions, liabilities and legal provisions contained in the EC shall be equally applicable to the successor management of the project in the event of the project proponent transferring the ownership, maintenance of management of the project to any other entity.
- v. Provision should be made for the supply of kerosene or cooking gas to the labourers during construction phase. All the labourers to be engaged for construction works should be screened for health and adequately treated before issue of work permits. Environmental sanitation should be ensured for the workers.
- vi. The project proponent should make financial provision in the total budget of the project for implementation of the environmental safeguards. The project authorities will provide requisite funds both recurring and non-recurring to implement the conditions stipulated by the SEIAA, West Bengal along with the implementation schedule for all the conditions stipulated herein. The funds so provided should not be diverted for any other purpose.
- vii. No further expansion or modifications in the plant should be carried out without prior approval of the State Level Environment Impact Assessment Authority, West Bengal. In the case of any change(s) in the scope of the project, the project would require a fresh appraisal by the SEIAA, West Bengal.
- viii. The West Bengal Pollution Control Board, who would be monitoring the implementation of environmental safeguards, should be given full cooperation, facilities and documents / data by the project proponents during their inspection. A six monthly compliance report and the monitored data along with statistical interpretation shall be submitted to the WBPCB regularly. A complete set of all the documents should also be forwarded to the State Level Environment Impact Assessment Authority, West Bengal.
- ix. The State Level Environment Impact Assessment Authority, West Bengal reserves the right to add additional safeguard measures subsequently, if found necessary, and to take action including revoking



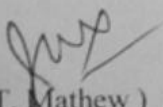


Conditions for Environmental Clearance for the proposed expansion project for installation of Induction Furnace by M/s. VSP Udyog Pvt. Ltd. at Jl. No. - 58, 65, Banskopa More, Vill. & Mouza - Gopalpur, PO - Bamunara, PS - Kanksa, SD - Durgapur, Dist. - Burdwan, Pin - 713212, West Bengal.

of the environment clearance under the provisions of the Environmental (Protection) Act, 1986, to ensure effective implementation of the suggested safeguard measures in a time-bound and satisfactory manner.

- x. The Project Proponent should inform the public that the project has been accorded environmental clearance by the SEIAA, West Bengal and copies of the clearance letter are available with the State Pollution Control Board/Committee and may also be seen at Website of the SEIAA, West Bengal (<http://environmentwb.gov.in>). This should be advertised within seven days from the date of issue of the clearance letter, at least in two local newspapers that are widely circulated in the region of which one shall be in the vernacular language of the locality concerned.
- xi. The Project Authorities should inform the State Pollution Control Board as well as the SEIAA, West Bengal, the date of financial closure and final approval of the project by the concerned authorities and the date of commencing the land development work/project implementation.
- xii. The above stipulations would be enforced along with those under the Water (Prevention and Control of Pollution) Act, 1974, the Air (Prevention and Control of Pollution) Act, 1981, the Environment (Protection) Act, 1986, the Hazardous Wastes (Management, Handling and Transboundary Movement) Rules, 2009, the Public Liability Insurance Act, 1991, the Environment Impact Assessment Notification 2006 and their amendments
- xiii. The contact details of the proponent and the name of the consultant are given below -

Name of the Contact person with Designation	Mr. Om Prakash Agarwala, Director
Address	"Centre Point", 4 <sup>th</sup> Floor, Suit No. 437 21, Hemanta Basu Sarani, Kolkata - 700 001
Email	info@vspudyog.com
Telephone Number, Fax Number	Tel No. 033-221 38840/41 Fax no. 033-221 38838
Name of the Consultant	M/s. Envirotech East Pvt. Ltd.

  
( Dr. Jose T. Mathew )  
Chief Environment Officer &  
Member Secretary, SEIAA

No. 1502 /EN/T-II-1/017/2011 /1(5)

Date : 19 / 06 /2015

Copy forwarded to :-

1. Secretary, SEAC & M.S. WBPCB
2. Monitoring Cell, Department of Environment, Government of West Bengal.
3. Officer-in-Charge, Regional Office (Eastern Zone), Ministry of Environment & Forests, Government of India, A-3, Chandrashekharapur, Bhubaneswar - 751 023, Orissa.
4. Chief Inspector of Factories, 1, K.S. Roy Road, Kolkata - 700 001
5. Guard file / Record file.

Sd/-  
Chief Environment Officer &  
Member Secretary, SEIAA

Conditions for Environmental Clearance for the proposed expansion project for installation of Induction Furnace by M/s. VSP Udyog Pvt. Ltd. at JI. No. - 58, 65, Banskopa More, Vill. & Mouza - Gopalpur, PO - Bamunara, PS - Kanksa, SD - Durgapur, Dist. - Burdwan, Pin - 713212, West Bengal.

Annexure - 1

### LIST OF TREES PROPOSED FOR PLANTATION

Sl. No.	BOTANICAL NAME	COMMON NAME	QUANTITY
1.	<i>Ficus bengalensis</i>	Banyan / Bot	20
2.	<i>Ficus religiosa</i>	Ashathwa / peepal	25
3.	<i>Delonix regia</i>	Gulmohor	100
4.	<i>Dalbergia sissoo</i>	Sissoo	100
5.	<i>Albizzia lebbeck</i>	Sirish	75
6.	<i>Alstonia scholaris</i>	Chhatim	150
7.	<i>Terminalia arjuna</i>	Arjun	100
8.	<i>Cassia fistula</i>	Amaltas	170
9.	<i>Swetenia mahogini</i>	Mehogony	70
10.	<i>Mimusops elengi</i>	Bakul	150
11.	<i>Acacia auriculiformis</i>	Akashmoni	100
12.	<i>Lagerstroemia speciosa</i>	Jarul	120
13.	<i>Millettia pinnata</i>	Karanj	100
14.	<i>Polyalthia longifera</i>	Debdaru	120
		<b>Total</b>	<b>1400</b>

