ADDITIONAL INFORMATION

FOR

VENSUB LABORATORIES PVT. LTD.

ON

PROPOSED BULK DRUG & INTERMEDIATES MANUFACTURING UNIT

SY.No:29, TUPAKULAGUDEM (V), TALLAPUDI (M), WESTGODAVARI (DIST.) ANDHRA PRADESH



Proposal No: IA/AP/IND2/60127/2014

File No: J-11011/401 /2014 IA II (I)

Project Name: Vensub Laboratories Pvt. Ltd.

Project Location: SY.No:29, Tupakulagudem (V), Tallapudi (M), Westgodavari (DIST.)

Andhra Pradesh

Reference: Minutes for 17th Expert Appraisal Committee (Industry-2) Meeting Held during 26th – 29th December, 2016

File No: J-11011/401 /2014IA II (I)

Agenda No: 17.5.1

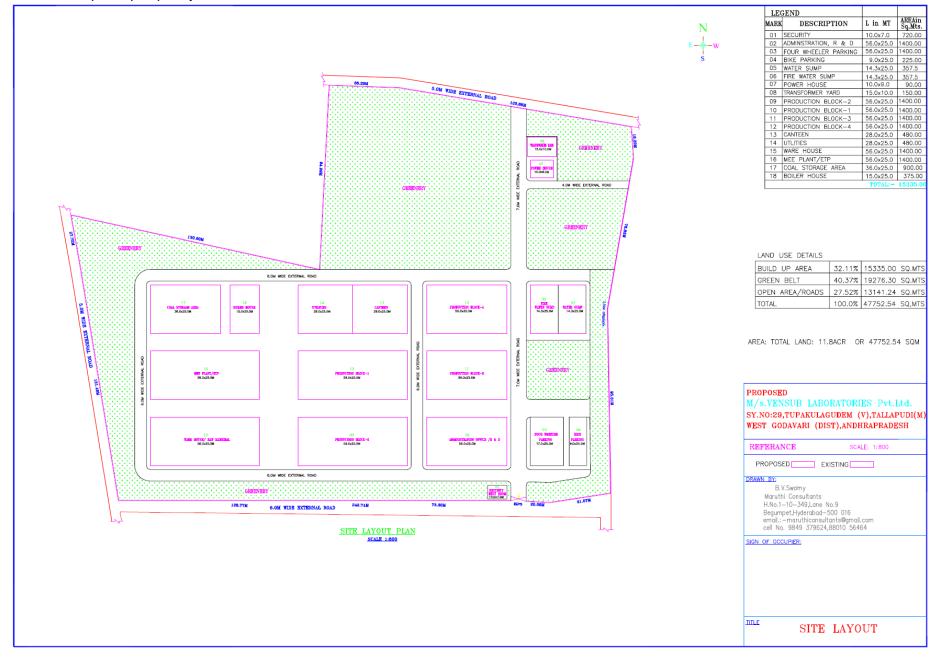
The committee asked the following additional information:

- 1. Layout is not acceptable. PP need to submit revised layout plan in which green belt should be 10 m wide around plant periphery.
- 2. Point wise response and commitments w.r.t. issues raised in earlier public hearing.
- 3. Health study of nearby villagers and photographs with current status report of nearby forest area.
- 4. List of plants to be planted at green belt area.
- 5. List of existing industries around plant site.
- 6. Coliforms and fecal coliform test in ground and surface water
- 1. Layout is not acceptable. PP need to submit revised layout plan in which green belt should be 10 m wide around plant periphery.

The industry proposed to develop greenbelt around Plant Periphery and other areas of the industry in an area of 19276 Sqm (around 40 %) from the total area of 11.8 Acres (47752.54SQM) of land.

The Revised site plan is enclosed bellow.

1. Layout is not acceptable. PP need to submit revised layout plan in which green belt should be 10 m wide around plant periphery.



2. Point wise response and commitments w.r.t. issues raised in earlier public hearing.

Compliance on the issues raised during the Environmental Public Hearing held on 28.05.2009at the proposed to establish M/s. Vensub Laboratories Pvt. Ltd in the limits of Tupakulagudem Village, Tallapudi Mandal, West Godavari District

S. No	Name and Comments Received	Compliance.				
1	Sri Koduru Durga Rao R/o Gopavaram that the livelihood of the people of the surrounding villages is based only on the output of the fruit gardens, and expressed his concerns about Toxic gases and pollution problems from the industry.	There is no any generation of toxic gases during the production. Only Oxygen and Hydrogen will be released. The industry is setting up Zero Liquid Discharge System. Hence there is no any liquid effluent discharge outside of the Factory.				
2	 Sri Y. Sivaji, R/o Gopavaram, expressed his concerns on behalf of the surrounding villages mentioning in the following. a. Bulk Drugs industry is nothing but a Hazardous unit. The proposed site is a wrong selection for the establishment of the proposed Bulk Drug project. b. Water requirement for the proposed industry is 40,000 Lit/day. The sources of water is ground water and over drawl may lead to Scarcity in ground water and also cause ground water pollution. c. Due to air pollution of the proposed industry, health problems would come up and there would be impact on climatic change in the area. d. The waste water generated from the industry would cause headache, Depression and Deafness to the nearby people. e. There would be secondary effects on live stock and agricultural production. f. In Toto villagers were against the establishment of a Bulk Drug industry at the proposed site. 	We will operate this industry taking all necessary safety precautions at every stage to avoid any type of hardships to surrounding area. The industry Proposing Zero Liquid discharge system and there will not any water pollution to surrounding area. The boiler will have Air pollution control equipment such as Cyclone separator and Bag filters. Hence, there is no impact to the surrounding Area. There are no any harmful process emissions will be released during the production of products. Hence there is no Water pollution or Air pollution due to this industry. The waste water generated				

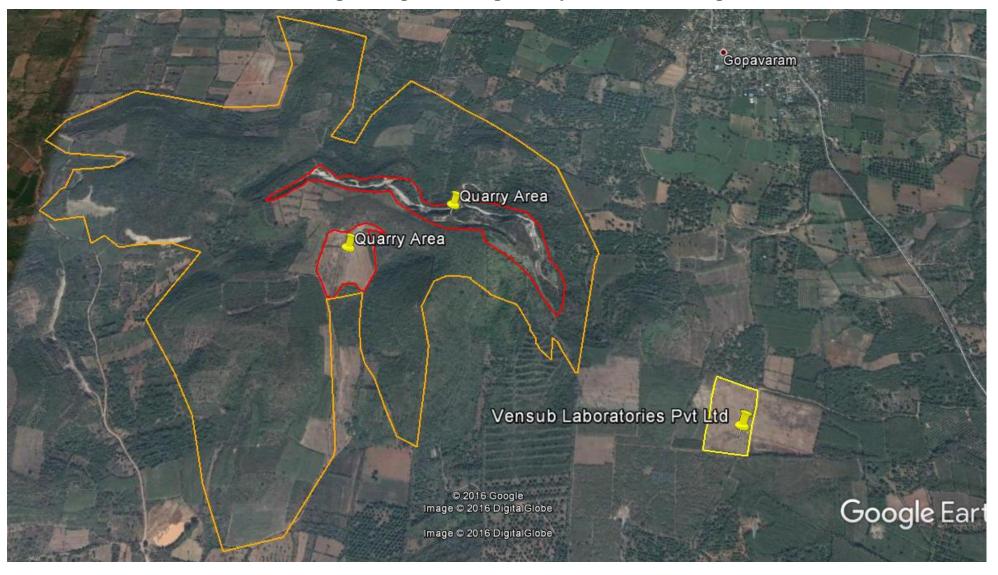
S. No	Name and Comments Received	Compliance.
		from industry will be treated in ETP. Hence, this industry will not cause any headache, Depression and Deafness and Secondary effects of live stock and agriculture production.
3	Sri Bulli Raju, R/o Gopavaram expressed his concerns regarding air and water pollution. He informed that the industry would not follow the Pollution Control Board norms and thus, the people of the surrounding villages have doubts against the proposed industry. He also informed that the location of the site was not correct as it was located at around 1.5 Km from Gopavaram Village and would create problems to them.	The industry is setting up Zero Liquid Discharge System to treat waste water generated from industry. Hence, there is no any water pollution to surrounding areas. To control air pollution from boiler the industry is installing Cyclone separator and Bag filters. Hence, there is no any air pollution to surrounding areas.
4	Sri Bandi Nagababu, R/o Annadevarapeta while welcoming the project requested the project authorities to control pollution problems by providing proper air and water pollution control equipment and also requested to provide employment to the locals.	Thanks for his support. The industry is taking all necessary precautions to avoid air and water pollution. We will look in to the possibility of providing maximum employment to the locals.
5	Sri Nadipalli Venkateswara Rao, R/o Gopavaram expressed that the proponent would be promise to take proper precautionary steps for control of air and water pollution during the establishment, and would not implement the same when the unit really starts its production activities.	The industry is taking all necessary precautions to avoid air and water pollution. The proponent is giving assurance that he will implement all necessary pollution control measures.
6	Sri A. Venkata Ratnem R/o Gopavaram expressed that do justice as the proposed site was located in close proximity to the nearby village i.e, Gopavaram.	The Gopavaram Village is located at a distance of 1.2 Kms in NNE direction. The management will implement all necessary Pollution control measures to avoid any negative impacts on the village.

3. Health study of nearby villagers and photographs with current status report of nearby forest area.

"We met Dr. Chandra Sekhar -Primary health center of Tallapudi Mandal and enquired about Chronic Health Problems of nearby villagers. He informed that as per information and records available there are no chronic health problems such as Respiratory problems, Gastro intestinal infections and Skin diseases in the nearby villages"

During our interaction with villagers we observed that, the villages are having potable drinking water supply and primary health center is well equipped to take care basic health needs in time. Hence there are no notable health problems in nearby villages.

Google Image Showing Quarry Area inside Jungle



Route to Forest Area



Photographs of Nearest Forest Area (Dense Jungle)









Photographs of Nearest Forest Area (Dense Jungle)









4. List of plants to be planted at green belt area.

Table: List of Plants Identified for Green Belt Development

S. No	Botanical name	Botanical name Local or common name	
1.	Alstonia scholaris	Devil's tree	Ornamental tree
2.	Acacia auriculiformis	Australian wattle	Avenue tree
3.	Albizia lebbeck	Dirisana	Shade and timber
4.	Anthocephalus indica	Kadamb	Shade and timber
5.	Azadirachta indica	Vepa or Neem	Multipurpose
6.	Dalbergia sissoo	Sissoo	Avenue and timber tree
7.	Dendrocalamus strictus	Bamboo	Bamboo products
8.	Holoptelia integrifolia	Nemali naara	Fiber and timber
9.	Leucaena leucocephala	Subabul	Fodder and pulp wood
10.	Mangifera indica	Mango	Edible fruit
11.	Millingtonia hortensis	Aakasa malle	Ornamental tree
12.	Mimosops elengi	Pogada	Shade and edible fruit
13.	Muntingia calabura	Wild cherry	Shade and edible fruit
14.	Peltophorum	Copper pod	Shade only
14.	pterocarpum	Copper pod	Shade Only
15.	Pongamia pinnata	Gaanuga	Source of biodiesel
16.	Polyalthia longifolia	Ashoka	Avenue tree
17.	Samania saman	Nidrabhangi	Shade, timber & fodder.
18.	Spathodea companulata	Flame of the forest	Ornamental avenue tree
19.	Syzygium cumini	Neredu	Edible fruits
20.	Tamarindus indica	Chinta	Tamarind fruit and leaf
21.	Terminalia arjuna	Nallamaddi	Timber and shade tree
22.	Terminalia catappa	Baadam	Edible nuts
23.	Stylosanthes hamata	Hamata grass	Fodder and nitrogen fixing legume
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5. List of existing industries around plant site.

Table :The major list of industries Located near Project site are

S. No	Name of the Industry	Distance	Direction in kms
1	Vensar laboratories Private Limited	Adjacent to the Vensub Laboratories Pvt	
2	Bio Ethanol Agro industries Ltd	3.5	SSE

S. No	Name of the Industry	Distance	Direction in kms
3	Andhra Sugars Ltd (chemical and Fertilizers Division)	3.7	NE
4	Sri Venkata Sai Eswar Poultries	2.4	ESE
5	Sri Lakshmi Padnabha Rice mill	3.7	SE
6	Alluri Casting Private Limited	3.9	SE

6. Coliforms and fecal coliform test in ground and surface water.

Table : Surface And Ground Water Sampling Locations

S			Distance (km)	Direction	
No.	Code	Name of Sampling Location	w.r.t Project	w.r.t Project	
Grou	ind Water	Sampling Locations	·		
1	GW1	Near Plant Site			
2	GW2	Hukumpeta	4.23	N	
3	GW3	Kovvurupadu	6.84	NW	
4	GW4	Gopalapuram	8.20	SW	
5	GW5	Chityala	7.48	S	
6	GW6	Annadevarapeta	5.49	SE	
7	GW7	Pochavaram	5.48	ESE	
8.	GW8	Kotta Patteseema	7.23	NE	
Surfa	ace Wate	r Sampling Locations	1		
1	SW1	Kovvada kavla	6.25	N	
2	SW2	Tank near Ramannapalem	7.80	N	
3	SW3	Kovvada Kalva Reservoir	9.62	NW	
4	SW4	Tadipudi lift canal	1.50	S	
5	SW5	Tank near Bhimolu	2.65	SW	
6	SW6	Polavaram right canal	7.22	SSW	
7	SW7	Godavari River Downstream	8.70	SE	
8	SW8	Godavari River Upstream	8.31	NE	

Table: Ground Water Quality in the Study Area

S.	Danamatan	Mathad	l lm!t	011/4	014/0	011/0	014/4	IS 10,500 Limits	
No	Parameter	Method	Unit	GW1	GW2	GW3	GW4	Acceptable	Permissible
1	рН	APHA 22nd Edition 4500 H+ B		7.52	8.22	7.65	7.69	6.5-8.5	No Relaxation
2	Color	APHA 22nd Edition 2120 B	CU	< 1.0	<1.0	< 1.0	< 1.0	5	15
3	Total Dissolved Solids	APHA 22nd Edition 2540 C	mg/l	785.0	1380.0	810.0	720.5	500	2000
4	Total Alkalinity (as CaCO3)	APHA 22nd Edition 2320 B	mg/l	310.0	370.0	320.0	265.0	200	600
5	Total Hardness (as CaCO3)	APHA 22nd Edition 2340 C	mg/l	370.0	610.0	385.0	290.0	200	600
6	Calcium (as Ca)	APHA 22nd Edition 3500 Ca B	mg/l	122.5	142.06	110.5	86.04	75	200
7	Magnesium (as Mg)	APHA 22nd Edition 3500-Mg B	mg/l	15.04	55.04	19.04	18.62	30	100
8	Sulphate (as SO4)	APHA 22nd Edition 4500 SO4 D	mg/l	75.0	69.0	73.5	62.95	200	400
9	Chloride (as Cl)	APHA 22nd Edition 4500 CI- C	mg/l	129.9	449.6	119.9	149.9	250	1000
10	Lead as Pb	APHA 22nd Edition 3111B	mg/l	< 0.01	< 0.01	< 0.01	< 0.01	0.01	No Relaxation
11	Cadmium as Cd	APHA 22nd Edition 3111B	mg/l	< 0.001	<0.001	< 0.001	< 0.001	0.003	No Relaxation
12	Total Chromium as Cr	APHA 22nd Edition 3111B	mg/l	< 0.05	<0.05	< 0.05	< 0.05	0.05	No Relaxation
13	Copper as Cu	APHA 22nd Edition 3111B	mg/l	< 0.01	< 0.01	< 0.01	< 0.01	0.05	1.5
14	Zinc as Zn	APHA 22nd Edition 3111B	mg/l	< 0.5	< 0.5	< 0.5	< 0.5	5	15
15	Nickel as Ni	APHA 22nd Edition 3111B	mg/l	< 0.01	<0.01	< 0.01	< 0.01	0.02	No Relaxation
16	Fluorides as F	APHA 22nd Edition 4500 F- D	mg/l	<0.5	<0.5	<0.5	<0.5	1	1.5
17	Aluminium as Al	APHA 22nd Edition 3500 Al B	mg/l	< 0.03	< 0.03	< 0.03	< 0.03	0.03	0.2
18	Boron as B	APHA 22nd Edition 4500 B B	mg/l	<0.2	<0.2	<0.2	<0.2	0.5	1
19	Manganese as Mn	APHA 22nd Edition 3111B	mg/l	<0.02	< 0.02	<0.02	<0.02	0.1	0.3
20	Iron as Fe	APHA 22nd Edition 3500 Fe B	mg/l	< 0.1	< 0.1	< 0.1	< 0.1	0.3	No Relaxation
21	Nitrate Nitrogen	APHA 22nd Edition 4500 NO3 B	mg/l	13.2	14.5	13.2	12.4	45	No Relaxation
22	Sodium as Na	APHA 22nd Edition 3500 Na B	mg/l	110.5	155.0	130.5	125.0		
23	Potassium as K	APHA 22nd Edition 3500 K B	mg/l	< 5.0	< 5.0	< 5.0	< 5.0		
24	Odour	APHA 22nd Edition 2150 B		Agreeable	Agreeable	Agreeable	Agreeable		
25	Electrical Conductivity	APHA 22nd Edition 2510 B	µmho/cm	1240.0	2200.0	1265.0	1220.0		
26	Phosphorus as P	APHA 22nd Edition 4500 P C	mg/l	0.21	0.23	0.21	0.44		
27	Total Coliform	IS 1622	MPN/100 ml	Absent	Absent	Absent	Absent	Shall not be detectable in any 100 ml sample	
28	Fecal Coliforms	IS 1622	MPN/100 ml	Absent	Absent	Absent	Absent		

Table: Ground Water Quality In The Study Area

S. No	Parameter	Method	Unit	GW5	GW6	GW7	GW8	IS 10,	500 Limits
3. 140	Faranietei		Oilit			.		Acceptable	Permissible
1	pH	APHA 22nd Edition 4500 H+ B		7.12	7.56	7.89	7.65	6.5-8.5	No Relaxation
2	Color	APHA 22nd Edition 2120 B	CU	<1.0	<1.0	< 1.0	<1.0	5	15
3	Total Dissolved Solids	APHA 22nd Edition 2540 C	mg/l	825.0	1320.0	1155.0	720.0	500	2000
4	Total Alkalinity (as CaCO3)	APHA 22nd Edition 2320 B	mg/l	285.0	340.0	330.0	210.0	200	600
5	Total Hardness (as CaCO3)	APHA 22nd Edition 2340 C	mg/l	340.0	580.0	520.0	370.0	200	600
6	Calcium (as Ca)	APHA 22nd Edition 3500 Ca B	mg/l	105.5	125.62	115.5	98.04	75	200
7	Magnesium (as Mg)	APHA 22nd Edition 3500-Mg B	mg/l	20.06	65.85	55.04	35.06	30	100
8	Sulphate (as SO4)	APHA 22nd Edition 4500 SO4 D	mg/l	65.50	86.4	83.0	52.5	200	400
9	Chloride (as CI)	APHA 22nd Edition 4500 CI- C	mg/l	129.9	385.6	349.9	135.9	250	1000
10	Lead as Pb	APHA 22nd Edition 3111B	mg/l	< 0.01	< 0.01	< 0.01	< 0.01	0.01	No Relaxation
11	Cadmium as Cd	APHA 22nd Edition 3111B	mg/l	< 0.001	<0.001	< 0.001	< 0.001	0.003	No Relaxation
12	Total Chromium as Cr	APHA 22nd Edition 3111B	mg/l	< 0.05	<0.05	< 0.05	< 0.05	0.05	No Relaxation
13	Copper as Cu	APHA 22nd Edition 3111B	mg/l	< 0.01	< 0.01	< 0.01	< 0.01	0.05	1.5
14	Zinc as Zn	APHA 22nd Edition 3111B	mg/l	< 0.5	< 0.5	< 0.5	< 0.5	5	15
15	Nickel as Ni	APHA 22nd Edition 3111B	mg/l	< 0.01	<0.01	< 0.01	< 0.01	0.02	No Relaxation
16	Fluorides as F	APHA 22nd Edition 4500 F- D	mg/l	<0.5	<0.5	<0.5	<0.5	1	1.5
17	Aluminium as Al	APHA 22nd Edition 3500 AI B	mg/l	< 0.03	<0.03	< 0.03	< 0.03	0.03	0.2
18	Boron as B	APHA 22nd Edition 4500 B B	mg/l	<0.2	<0.2	<0.2	<0.2	0.5	1
19	Manganese as Mn	APHA 22nd Edition 3111B	mg/l	< 0.02	<0.02	<0.02	< 0.02	0.1	0.3
20	Iron as Fe	APHA 22nd Edition 3500 Fe B	mg/l	< 0.1	< 0.1	< 0.1	< 0.1	0.3	No Relaxation
21	Nitrate Nitrogen	APHA 22nd Edition 4500 NO3 B	mg/l	13.4	14.32	11.5	12.4	45	No Relaxation
22	Sodium as Na	APHA 22nd Edition 3500 Na B	mg/l	65.55	165.4	150.5	170.0		
23	Potassium as K	APHA 22nd Edition 3500 K B	mg/l	< 5.0	< 5.0	< 5.0	< 5.0		
24	Odour	APHA 22nd Edition 2150 B		Agreeable	Agreeable	Agreeable	Agreeable		
25	Electrical Conductivity	APHA 22nd Edition 2510 B	µmho/cm	1270.0	1985	1785.0	1110.0		
26	Phosphorus as P	APHA 22nd Edition 4500 P C	mg/l	0.41	0.31	0.23	0.33		
27	Total Coliform	IS 1622	MPN/100 ml	Absent	Absent	Absent	Absent	Shall not be detectable in any 10 ml sample	
28	Fecal Coliforms	IS 1622	MPN/100 ml	Absent	Absent	Absent	Absent	-	-

Table: Surface Water Quality In The Study Area

S. No	Parameter	Method	Unit	SW1	SW2	SW3	SW4
1	pH	APHA 22 nd Edition 4500 H ⁺ B		7.22	7.65	7.52	7.78
2	Color	APHA 22 nd Edition 2120 B	CU	<1.0	< 1.0	< 1.0	<1.0
3	Turbidity	APHA 22 nd Edition 2130 B	NTU	1.0	1.0	1.0	1.0
4	Total Dissolved Solids	APHA 22 nd Edition 2540 C	mg/l	495.5	650.0	585.0	720.0
5	Total Alkalinity (as CaCO ₃)	APHA 22 nd Edition 2320 B	mg/l	210.0	255.0	215.0	270.0
6	Total Hardness (as CaCO ₃)	APHA 22 nd Edition 2340 C	mg/l	260.0	280.0	270.0	295.0
7	Calcium (as Ca)	APHA 22 nd Edition 3500 Ca B	mg/l	50.06	55.25	62.26	65.35
8	Magnesium (as Mg)	APHA 22 nd Edition 3500-Mg B	mg/l	32.04	35.06	28.04	32.64
9	Sulphate (as SO ₄)	APHA 22 nd Edition 4500 SO ₄ E	mg/l	63.4	72.2	55.5	82.0
10	Chloride (as CI)	APHA 22 nd Edition 4500 Cl B	mg/l	79.46	139.9	142.5	154.9
11	Lead as Pb	APHA 22 nd Edition 3111B	mg/l	< 0.05	< 0.05	< 0.05	< 0.05
12	Cadmium as Cd	APHA 22 nd Edition 3111B	mg/l	< 0.01	< 0.01	< 0.01	< 0.01
13	Total Chromium as Cr	APHA 22 nd Edition 3111B	mg/l	<0.05	< 0.05	< 0.05	< 0.05
14	Copper as Cu	APHA 22 nd Edition 3111B	mg/l	< 0.01	< 0.01	< 0.01	< 0.01
15	Zinc as Zn	APHA 22 nd Edition 3111B	mg/l	< 0.5	< 0.5	< 0.5	< 0.5
16	Nickel as Ni	APHA 22 nd Edition 3111B	mg/l	< 0.5	< 0.5	< 0.5	< 0.5
17	Fluorides as F	APHA 22 nd Edition 4500 F ⁻ D	mg/l	< 0.5	< 0.5	< 0.5	< 0.5
18	Aluminium as Al	APHA 22 nd Edition 3500 Al B	mg/l	< 0.03	< 0.03	< 0.03	< 0.03
19	Boron as B	APHA 22 nd Edition 4500 B B	mg/l	< 1.0	< 1.0	< 1.0	< 1.0
20	Manganese as Mn	APHA 22 nd Edition 3111B	mg/l	< 0.05	< 0.05	< 0.05	< 0.05
21	Iron as Fe	APHA 22 nd Edition 3500 Fe B	mg/l	< 0.1	< 0.1	< 0.1	< 0.1
22	Nitrate Nitrogen	APHA 22 nd Edition 4500 NO ₃ B	mg/l	9.6	9.2	3.6	5.3
23	Chemical Oxygen Demand	APHA 22 nd Edition 5220 B	mg/l	145.0	160.0	120.0	102.5
24	BOD(3day's at 27°C)	IS 3025 (Part – 44) 2009	mg/l	43.5	50.4	35.0	31.3
25	Sodium as Na	APHA 22 nd Edition 3500 Na B	mg/l	65.5	85.0	75.0	105.0
26	Potassium as K	APHA 22 nd Edition 3500 K B	mg/l	3.9	4.4	1.5	2.6
27	Total Suspended Solids	APHA 22 nd Edition 2540 D	mg/l	11.6	12.4	11.1	12.6
28	Dissolved Oxygen	APHA 22 nd Edition 4500 O C	mg/l	4.6	4.9	5.1	4.8
29	Oil and grease	APHA 22 nd Edition 5520 B	mg/l	<5.0	<5.0	<5.0	<5.0
30	Electrical Conductivity	APHA 22 nd Edition 2510 B	µmho/cm	855.0	1075.5	985.5	1125.0
31	Phosphorus as P	APHA 22 nd Edition 4500 P C	mg/l	<1.0	<1.0	<1.0	<1.0
32	Total Coliform	IS 1622	MPN/100 ml	75.0	82.0	68.0	92.0
33	Fecal Coliforms	IS 1622	MPN/100 ml	7.0	8.0	6.0	9.0

Table: Surface Water Quality In The Study Area

S. No	Parameter	Method	Unit	SW5	SW6	SW7	SW8
1	pH	APHA 22 nd Edition 4500 H ⁺ B		7.75	7.60	7.85	7.60
2	Color	APHA 22 nd Edition 2120 B	CU	<1.0	< 1.0	< 1.0	< 1.0
3	Turbidity	APHA 22 ^{na} Edition 2130 B	NTU	1.0	1.0	1.0	1.0
4	Total Dissolved Solids	APHA 22 nd Edition 2540 C	mg/l	762.0	580.0	850.0	540.0
5	Total Alkalinity (as CaCO ₃)	APHA 22 nd Edition 2320 B	mg/l	270.0	196.0	290.0	185.0
6	Total Hardness (as CaCO ₃)	APHA 22 nd Edition 2340 C	mg/l	360.0	310.0	400.0	280.0
7	Calcium (as Ca)	APHA 22 nd Edition 3500 Ca B	mg/l	72.14	60.12	84.16	53.0
8	Magnesium (as Mg)	APHA 22 nd Edition 3500-Mg B	mg/l	43.74	38.88	46.17	36.45
9	Sulphate (as SO ₄)	APHA 22 nd Edition 4500 SO ₄ E	mg/l	81.0	43.0	98.60	34.0
10	Chloride (as CI)	APHA 22 nd Edition 4500 Cl ⁻ B	mg/l	179.94	164.0	199.94	156.0
11	Lead as Pb	APHA 22 ^{na} Edition 3111B	mg/l	< 0.05	< 0.05	< 0.05	< 0.05
12	Cadmium as Cd	APHA 22 nd Edition 3111B	mg/l	< 0.01	< 0.01	< 0.01	< 0.01
13	Total Chromium as Cr	APHA 22 nd Edition 3111B	mg/l	<0.05	< 0.05	< 0.05	< 0.05
14	Copper as Cu	APHA 22 nd Edition 3111B	mg/l	< 0.01	< 0.01	< 0.01	< 0.01
15	Zinc as Zn	APHA 22 nd Edition 3111B	mg/l	< 0.5	< 0.5	< 0.5	< 0.5
16	Nickel as Ni	APHA 22 nd Edition 3111B	mg/l	< 0.5	< 0.5	< 0.5	< 0.5
17	Fluorides as F	APHA 22 nd Edition 4500 F ⁻ D	mg/l	< 0.5	< 0.5	< 0.5	< 0.5
18	Aluminium as Al	APHA 22 nd Edition 3500 AI B	mg/l	< 0.03	< 0.03	< 0.03	< 0.03
19	Boron as B	APHA 22 nd Edition 4500 B B	mg/l	< 1.0	< 1.0	< 1.0	< 1.0
20	Manganese as Mn	APHA 22 nd Edition 3111B	mg/l	< 0.05	< 0.05	< 0.05	< 0.05
21	Iron as Fe	APHA 22 nd Edition 3500 Fe B	mg/l	< 0.1	< 0.1	< 0.1	< 0.1
22	Nitrate Nitrogen	APHA 22 nd Edition 4500 NO ₃ B	mg/l	3.50	2.70	3.8	2.10
23	Chemical Oxygen Demand	APHA 22 nd Edition 5220 B	mg/l	72.0	48.0	88.0	40.0
24	BOD(3day's at 27°C)	IS 3025 (Part – 44) 2009	mg/l	12.0	12.0	22.0	10.0
25	Sodium as Na	APHA 22 nd Edition 3500 Na B	mg/l	96.0	71.0	118.0	65.0
26	Potassium as K	APHA 22 nd Edition 3500 K B	mg/l	4.1	3.80	5.2	3.10
27	Total Suspended Solids	APHA 22 nd Edition 2540 D	mg/l	16.00	13.4	18.2	12.3
28	Dissolved Oxygen	APHA 22 nd Edition 4500 O C	mg/l	5.2	5.4	5.3	5.5
29	Oil and grease	APHA 22 nd Edition 5520 B	mg/l	<5.0	<5.0	<5.0	<5.0
30	Electrical Conductivity	APHA 22 nd Edition 2510 B	µmho/cm	1270.0	965.0	1380.0	895.5
31	Phosphorus as P	APHA 22 nd Edition 4500 P C	mg/l	<1.0	<1.0	<1.0	<1.0
32	Total Coliform	IS 1622	MPN/100 ml	70.0	64.0	75.0	88.0
33	Fecal Coliforms	IS 1622	MPN/100 ml	7.0	6.0	7.0	9.0