

Existing EC

The company is waste paper based paper mill.

EC was not applicable to the units manufacturing paper from waste paper and manufacturing of paper from ready pulp without bleaching as per the EIA Notification 2006 (as amended from time to time), under Sr. no. 5(i). Hence, EC was not applicable to the existing operations. Copy of CC&A prior 2006 is attached as **Annexure-1(a)** and copy of CC&A prior 2014 is attached as **Annexure-1(b)**.

But as per the amendment vide **S.O.1599 (E), dated 25th June 2014** EC as made applicable to waste paper based paper manufacturing involving de-inking, bleaching and coloring.

The proposed expansion **involves de-inking** and hence, is covered under **Category-B**. Hence, Project Proponent has applied for the Environmental Clearance for the proposed expansion project.

GUJARAT POLLUTION CONTROL BOARD

Paryavaran Bhavan

Sector-10-A, Gandhinagar - 382 010.

Phone : 23222756, 23222095, 23222096

Gram : CLEANWATER

Fax : (079) 23232156

Website : www.gpcb.gov.in



By R.P.A.D.

In exercise of the power conferred under section-25 of the Water (Prevention and Control of Pollution) Act-1974, under section-21 of the Air (Prevention and Control of Pollution)-1981 and Authorisation under rule 3(c) & 5(5) of the Hazardous Waste (Management and Handling) Rules'1989 & as amended up to year 2003 framed under the Environmental (Protection) Act-1986.

And whereas Board has received consolidated consent application letter No.Nil dated 29/10/2004 for the **Consolidated Consent and Authorization** (CC & A) of this Board under the provisions / rules of the aforesaid Acts. Consents & Authorization are hereby granted as under:

CONSENTS AND AUTHORISATION:

(Under the provisions /rules of the aforesaid environmental acts)

To;

M/S.SHAH PAPER MILLS LIMITED (UNIT-3)

PLOT NO.792/93, 40 SHED AREA,

G.I.D.C.ESTATE

VAPI-396 195

DIST.VALSAD

1. **Consent Order No.: 5691 date of Issue: 19.04.2005**
2. The consents shall be valid up to 29/10/2009 for use of outlet for the discharge of trade effluent & emission due to operation of industrial plant for manufacture of the following items/products:

Sr. No.	Product	Quantity
1	M.G.Kraft Paper	1500 MT/Month

3. CONDITIONS UNDER THE WATER ACT:

- 3.1 The quantity of trade effluent generation shall not exceed 2070 KL/day. Out of which 2030 KL/day shall be recycled/reuse and 40 KL/day shall be discharged to CETP after required treatment.

- 3.2 The quantity of Sewage effluent from the factory shall not exceed 9 KL/day.

3.3. TRADE EFFLUENT:

- 3.3.1 The effluent from the industrial unit shall conform to the CETP inlet norms mentioned in column No.2 below. The final discharge from CETP shall adhere to the prescribed standards for CETP.

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- 3.3.2 In the event, if the effluent from industrial unit not routed through CETP, the applicant shall provide adequate effluent treatment system in order to achieve the quality of the treated effluent as per GPCB norms mentioned in column No.3.

PARAMETERS	CETP INLET NORMS	GPCB NORMS
PH	6.5 TO 8.5	6.5 TO 8.5
Temperature	40 ⁰ C	40 ⁰ C
Colour (pt.co.scale) in units	*	100 units
Suspended Solids	300 mg/l	100 mg/l
Oil and Grease	10 mg/l	10 mg/l
Phenolic Compounds	1 mg/l	1 mg/l
Cyanides	0.2 mg/l	0.2 mg/l
Fluorides	2 mg/l	2 mg/l
Sulphides	2 mg/l	2 mg/l
Ammonical Nitrogen	50 mg/l	50 mg/l
BOD (5 days at 20 ⁰ C)	400 mg/l	30 mg/l
COD	1000 mg/l	250 mg/l
Chlorides	600 mg/l	600 mg/l
Sulphates	1000 mg/l	1000 mg/l
Total dissolved Solids	2100 mg/l	2100 mg/l

- All efforts shall be made to remove colour & unpleasant odour as far as practicable.

- 3.3.3 The final treated effluent confirming to the above standards shall be discharged into GIDC underground drainage system to CETP Vapi & shall ultimately be conveyed into tidal zone of river Damanganga

- 3.3.4 Domestic effluent shall be disposed off through septic tank/soak pit system

- 3.3.5 Applicant shall have to adopt all recommendations of the study being carried out by the Paper Mill Association regarding secondary effluent treatment facilities & industrial effluent & its disposal and others.

- 3.3.6 Applicant shall provide flowmeters at inlet, outlet and recycle points of ETP and keep records for the same.

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**4. CONDITIONS UNDER THE AIR ACT:****4.1 The following shall be used as fuel in boiler.**

Sr.No.	Fuel	Quantity
1	Coal	0.7 MT/Hr.

4.2 The applicant shall install & operate air pollution control system in order to achieve norms prescribed below.**4.2.1 The flue gas emission through stack attached to boiler shall conform to the following standards:**

Stack No.	Stack attached to	Stack height in Meter	Air Pollution Control System	Parameter	Permissible Limit
1.	Boiler	30	Cyclone Multicyclone Dust Collector	Particulate matter SO ₂ NO _x	150 mg/NM ³ 100 ppm 50 ppm

4.2.2. There shall be no any process emission**4.2.3 The concentration of the following substances in the ambient air within the premises of the industry and at a distance of 10 meters from the source (other than the stack / vent with height of more than 9 meters from the ground level) shall not exceed the following levels :**

PARAMETER	PERMISSIBLE LIMIT
Suspended Particulate matter	500 Microgram Per cubic meter
Oxides of Sulphur	120 Microgram Per cubic meter
Oxides of Nitrogen	120 Microgram Per cubic meter

4.3. The applicant shall provide portholes, ladder, platform etc at chimney(s) for monitoring the air emissions and the same shall be open for inspection to/and for use of Board's staff.**4.4. The industry shall take adequate measures for control of noise levels from its own sources within the premises so as to maintain ambient air quality standards in respect of noise to less than 75dB(a) during day time and 70 dB (A) during night time. Daytime is reckoned in between 6a.m. and 10 p.m. and nighttime is reckoned between 10 p.m. and 6 a.m.**

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**5 GENERAL CONDITIONS: -**

- 5.1 Any change in personnel, equipment or working conditions as mentioned in the consents form/order should immediately be intimated to this Board.
- 5.2 Applicant shall also comply with the general conditions given in annexure I
- 5.3 Applicant shall obtain NOC for expansion capacity.
- 5.4 Applicant shall comply Consolidated Consents & Authorisation order & submit compliance report i.e. submit details of waste water reused & discharged.

6 AUTHORISATION FOR THE MANAGEMENT & HANDLING OF HAZARDOUS WASTES Form-2 (See rule 3 (c) & 5 (5))

Form for grant of authorisation for occupier or operator handling hazardous waste

- 6.1 Number of authorisation: 5691 Date of issue: 19.04.2005
- 6.1.1 M/s. SHAH PAPER MILLS (UNIT-3) is hereby granted an authorisation to operate facility for following hazardous wastes on the premises situated at PLOT NO.792/793, 40 SHED AREA, G.I.D.C.ESTATE,VAPI-396 195, DIST.VALSAD.

Sr. No.	Waste	Quantity	Schedule-I Process No	Facility
1	ETP Waste	0.25 MT/day	34.3	Collection,Storage, Transportation, Disposal at TSDF- VWEMCL.
2	Discarded Container	240 Nos/Yr	33.3	Collection,Storage, Decontamination

- 6.1.2 The authorisation is granted to operate a facility for collection, storage within the factory premises transportation and ultimate disposal of Hazardous wastes at at TSDF developed by Vapi Waste & Effluent Management Co.Ltd, Vapi.
- 6.1.3 The authorisation shall be in force for a period of 29/10/2009 .
- 6.1.4 The authorisation is subject to the conditions stated below and such other conditions as may be specified in the rules from time to time under the Environment (Protection) Act-1986.
- 6.1.5 **TERMS AND CONDITIONS OF AUTHORISATION**

- a) The applicant shall comply with the provisions of the Environment (Protection) Act - 1986 and the rules made there under.
- b) The authorisation shall be produced for inspection at the request of an officer authorized by the Gujarat Pollution Control Board.

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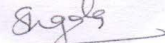
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- The persons authorized shall not rent, lend, sell, transfer or otherwise transport the hazardous wastes without obtaining prior permission of the Gujarat Pollution Control Board.
- d) Any unauthorized change in personnel, equipment or working conditions as mentioned in the authorisation order by the persons authorized shall constitute a breach of this authorisation.
 - e) It is the duty of the authorised person to take prior permission of the Gujarat Pollution Control Board to close down the facility.
 - f) An application for the renewal of an authorisation shall be made as laid down in rule 5 (6) (ii).
 - g) Industry shall submit report within 15 days and subsequently by 31st January every year.
 - h) Industry shall have to manage waste oil/used oil as per Amended Rules-2003.
- 6.1.6 In addition to above terms and conditions Industry shall also comply following directives issued by the Supreme Court of India dated.14.10.2003.
- a) Industry shall have to display the relevant information with regard to hazardous waste as indicated in the Court's order in W.P. No.657 of 1995 dated 14th October 2003
 - b) Industry shall have to display on-line data outside the main factory gate with regard to quantity and nature of hazardous chemicals being handled in the plant, including wastewater and air emissions and solid hazardous wastes generated within the factory premises.

For and on behalf of
Gujarat Pollution Control Board


(S.H.VEGDA)

Environmental Engineer

NO: PC/VSD/CCA-761 11262

Issued to:

To;

M/S.SHAH PAPER MILLS LIMITED (UNIT-3)

PLOT NO.792/93, 40 SHED AREA,

G.I.D.C.ESTATE

VAPI-396 195

DIST.VALSAD

20 APR 2005

CCA VSD 761

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GUJARAT POLLUTION CONTROL BOARD

Paryavaran Bhavan

Sector-10-A, Gandhinagar-382 010.

Phone : (079) 23226295

Fax : (079) 23232156

Website : www.gpcb.gov.in



NO : PC/CCA-VSD-761/ID-24364/ 48282

To,

M/s. Shah Paper Mills Ltd (Unit-3)

792, 793, 40 Shed Area

GIDC Estate, Vapi-396 195

Dist. Valsad.

- 6 APR 2010

Sub : Amendment of Consolidated Consents & Authorisation under the Water Act-1974, Air Act-1981 & Hazardous Rules-1989.

Ref : Your application dated

Sir

The Gujarat Pollution Control Board had granted Consolidated Consents & Authorisation Order No.36150 which valid up to 8/10/2014 issued on 15/1/2010 under the provisions of the Water Act-1974, Air Act-1981 & Hazardous Rules-1989 vide letter No.PC/CCA-VSD-761/ID-24364 dated 15/1/2010.

1. The said order is further amended as under :

- The condition No.6.1 is amended as under :

"The quantity of de-inking sludge mentioned at Sr.No.1 of condition no.6.1 shall be read as 16.36 MT/day in place of 16.36" MT/Yr.

2. Other all terms & conditions of the said Consolidated Consents & Authorisation order shall remains unchanged.

For and on behalf of GPCB

(V.R.Ghadge)
Environmental Engineer

Res
16/4/2010



GUJARAT POLLUTION CONTROL BOARD

Paryavarán Bhavan

Sector-10-A, Gandhinagar-382 010.

Phone : (079) 23226295

Fax : (079) 23232156

Website : www.gpcb.gov.in

NO : PC/CCA-VSD-761/ID-24364/ 53219

To,
M/s. Shah Paper Mills Ltd (Unit-3)
792, 793, 40 Shed Area
GIDC Estate, Vapi-396 195
Dist.Valsad.

9 JUN 2010

Sub : Amendment of Consolidated Consents & Authorisation under the
Water Act-1974, Air Act-1981 & Hazardous Rules-1989.

Ref : Your application dated 22/3/2010

Sir

The Gujarat Pollution Control Board had granted Consolidated Consents & Authorisation Order No.36150 which valid up to 8/10/2014 issued on 15/1/2010 under the provisions of the Water Act-1974, Air Act-1981 & Hazardous Rules-1989 vide letter No.PC/CCA-VSD-761/ID-24364 dated 15/1/2010.

1. The said order is further amended as under :

- The codition No.6.1 is amended as under :

2 The condition no. 6.1 mentioned under the head authorisation for the Management of Hazardous Waste is replaced as under:

M/s. Shah Paper Mills Ltd (Unit-3), is hereby granted an authorisation to operate facility for following hazardous wastes in the premises situated 792, 793, 40 Shed Area,GIDC Estate, Vapi-396 195,Dist.Valsad in addition to the wastes mentioned at condition no.6.1.1 of said CC & A order.

Sr. No.	Waste	Quantity For M.G Kraft Paper	Quantity of Printing Writing/News Print Paper	Schedule-1 Process No.	Facility
1	De-inking Sludge	---	16.36	----	The de-inking sludge is used for sundry board manufacturing or it is sold to the CSWD site of M/s.VWEMCL, Vapi for final disposal



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2	ETP Waste	0.60 MT/day	0.095 MT/day	34.3	ETP Waste is stored in a specified storage area and then it is send to M/s.VWEMCL-Vapi for final disposal
3	Plastic Waste (Non - Recycle Waste)	766.5 MT/Yr	9.36 MT/day	21.1	Non-recyclable waste will be sent to Cement manufacturing unit through SEPPL.
4	Discarded Containers	340 Nos/Yr	140 Nos/Yr	33.3	Discarded Containers are stored in a specified area and on accumulation they are sold to authorized scrap dealers / re-conditioners after decontamination.
5	Used Oil	0.6 KL/Yr	6.1 KL/Yr	5.1	Collection, Storage, Transportation disposal by selling to registered re-refiners.

3. Other all terms & conditions of the said Consolidated Consents & Authorisation order shall remains unchanged.

For and on behalf of GPCB

(V.R.Ghadge)

Sr.Environmental Engineer

Handwritten signature and date 15/11/10

**GUJARAT POLLUTION CONTROL BOARD****Paryavaran Bhavan**

Sector-10-A, Gandhinagar-382 010.

Phone : (079) 23226295

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By R.P.A.D.

In exercise of the power conferred under section-25 of the Water (Prevention and Control of Pollution) Act-1974, under section-21 of the Air (Prevention and Control of Pollution)-1981 and Authorization under rule 3(c) & 5(5) of the Hazardous Waste (Management and Handling) Rules'1989 & as amended up to year 2003 framed under the Environmental (Protection) Act-1986.

And whereas Board has received CC& A application dated 9/10/2009 for the Consolidated Consent and Authorization (CC & A) of this Board under the provisions / rules of the aforesaid Acts. Consents & Authorization are hereby granted as under:

CONSENTS AND AUTHORISATION:

(Under the provisions /rules of the aforesaid environmental acts)

To;

TO,

M/s. Shah Paper Mills Ltd (Unit-III)
Plot No.792, 793, 40 Shed Area,
G.I.D.C. Vapi-396 195,
Dist.Valsad

1. **Consent Order No.: 36150 Date of issue: 13/1/2010**
2. The consents shall be valid up to 8/10/2014 for use of outlet for the discharge of trade effluent & emission due to operation of industrial plant for manufacture of the following items/products:

Sr. No.	Product	Capacity
1	M.G.Kraft Paper OR Printing / Writing / NewsPrint Paper	4000 MT/Month 3750 MT/Month

2.1. SUBJECT TO THE FOLLOWING CONDITIONS :-**3. CONDITIONS UNDER WATER ACT 1974:**

- 3.1 The quality of industrial process effluent generated from the manufacturing of writing / printing / new prints paper (3750 MT/Month) or MG Kraft Paper 4000 MT/Month shall not exceeds 4320 KL/day. Total 4335 KL/day effluent shall be treated in primary effluent treatment plant and ultimately 185 KL/day effluent shall be discharged to CETP Vapi. Remaining entire effluent from the manufacturing process as well as utilities shall be recycled back within the premises.
- 3.2 The quantity of the domestic waste water (sewage) shall not exceed 9 KL/day.

GUJARAT POLLUTION CONTROL BOARD**Paryavaran Bhavan**

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- 3.3 The existing effluent treatment plant consisting of the primary & secondary units shall be utilized for the treatment of the effluent.

4 Trade effluent

- 4.1 The effluent from the industrial unit shall conform to the CETP inlet norms mentioned in column No.2 below. The final discharge from CETP shall adhere to the prescribed standards for CETP.
- 4.2 In the event of the effluent from industrial unit not routed through CETP, the applicant shall provide adequate effluent treatment system in order to achieve the quality of the treated effluent as per GPCB norms mentioned in column No.3.

PARAMETERS	CETP INLET NORMS	GPCB NORMS
PH	6.5 TO 8.5	6.5 TO 8.5
Temperature	40 C	40 C
Colour (pt.co.scale) in units	*	100 units
Suspended Solids	300 mg/l	100 mg/l
Oil and Grease	10 mg/l	10 mg/l
Phenolic Compounds	1 mg/l	1 mg/l
Sulphides	2 mg/l	2 mg/l
Ammonical Nitrogen	50 mg/l	50 mg/l
BOD (5 days at 20C)	400 mg/l	30 mg/l
COD	1000 mg/l	250 mg/l
Chlorides	600 mg/l	600 mg/l
Sulphates	1000 mg/l	1000 mg/l
Total dissolved Solids	2100 mg/l	2100 mg/l

* All efforts shall be made to remove colour & unpleasant odour as far as practicable.

- 4.3 The final treated effluent conforming to the above standards shall be discharged into GIDC underground drainage system for further treatment to CETP Vapi & shall ultimately be conveyed into **tidal zone of river Damanganga**
- 4.4 Sewage shall be disposed of through septic tank/soak pit system or it shall be treated along with the industrial effluent.

5. CONDITIONS UNDER AIR ACT 1981:

- 5.1 The following shall be used as fuel in the upgraded boiler (i.e.14 TPH from 10 TPH). Existing utilities i.e. D.G.Set (CPP of 2270 KVA) shall be utilized..

Sr.No.	Fuel	Quantity
1	Coal + Lignite	78 MT/day

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5.2 The applicant shall install & operate air pollution control system in order to achieve norms prescribed below.

5.3 The flue gas emission through stacks shall conform to the following standards:

Stack No.	Stack attached to	Stack height in Meter	Air Pollution Control system	Parameter	Permissible Limit
1.	Boiler (upgraded to 14 TPH)	30	MCDC gravity settler + Bag filter	Particulate Matter SO ₂ NO _x	150 mg/NM ³ 100 ppm 50 ppm
2	D.G.Set (2270 KVA)	33	-----	Particulate Matter SO ₂ NO _x	150 mg/NM ³ 100 ppm 50 ppm

5.4. There shall be no process emission from the manufacturing process as well as any other ancillary process.

5.5. Stack monitoring facilities like port hole, platform/ladder etc., shall be provided with stacks/vents chimney in order to facilitate sampling of gases being emitted into the atmosphere.

5.6. The concentration of the following substances in the ambient air within the premises of the industry and at a distance of 10 meters from the source (other than the stack / vent with height of more than 9 meters from the ground level) shall not exceed the following levels:

PARAMETERS	PERMISSIBLE LIMIT
Suspended Particulate Matter	500 Microgram/M ³
SO ₂	120 Microgram/M ³
NO _x	120 Microgram/M ³
RSPM	150 Microgram/M ³

5.7 The applicant shall provide portholes, ladder, platform etc at chimney(s) for monitoring the air emissions and the same shall be open for inspection to/and for use of Board's staff. The chimney(s) vents attached to various sources of emission shall be designed by numbers such as S-1, S-2, etc. and these shall be painted/displayed to facilitate identification.

5.8 The Industry shall take adequate measures for control of noise levels from its own sources within the premises so as to maintain ambient air quality standards in respect of noise to less than 75dB(a) during day time and 70 dB (A) during night time. Daytime is reckoned in between 6a.m. and 10 p.m. and nighttime is reckoned between 10 p.m. and 6 a.m.

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5 GENERAL CONDITIONS:-

- 5.1. Any change in personnel, equipment or working conditions as mentioned in the consents form/order should immediately be intimated to this Board.
- 5.2. Applicant shall also comply with the general conditions given in annexure I

6. AUTHORISATION FOR THE MANAGEMENT & HANDLING OF HAZARDOUS WASTES Form-2 (See rule 3 I & 5 (5))

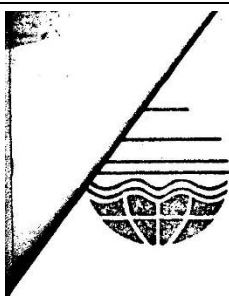
Form for grant of authorization for occupier or operator handling hazardous waste

- 6.1 Number of authorization: 36150 Date of issue: 13/1/2010
M/s. Shah Paper Mills Ltd (Unit-III) is hereby granted an authorization to operate facility for following hazardous wastes on the premises situated at Plot No.792, 793, 40 Shed Area, G.I.D.C. Vapi-396 195, Dist. Valsad

Sr.No.	Type of Waste	Quantity MT/Yr	Waste Process / Class as per Schedule-I & II	Facility Asked
1	Di-Inking Sludge	16.36 MT/Yr		Collection, Storage, Transportation & used for sundry board mfg. or sold to actual users or sent to TSDF-site Vapi.
1	ETP Waste	219.00	34.3	Collection, Storage, Transportation, Disposal at TSDF by VWEMCL-Vapi
3	Plastic Waste (Non recyclable Waste (766.50 MT/Yr	21.1	Collection, Storage, Transportation sent to SEPPLM Dist.Kutch / TSDF Vapi
2	Used Oil	0.6 KL/Yr	5.1	Collection, Storage, Transportation, Disposal by selling to registered rerefiners.
3	Discarded Containers Bags/ Liners	140 Nos/Yr	11.1	Collection, Storage, Decontamination & sold to authorized reconditioners.

- 6.2 The authorization is granted to operate a facility for collection, storage within factory premises transportation and ultimate disposal of Hazardous wastes at TSDF developed by the Vapi Waste & Effluent Management Co.Ltd -Vapi.

- 6.3 The authorization shall be valid up to 8/10/2014.



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6.4 The authorization is subject to the conditions stated below and such other conditions as may be specified in the rules from time to time under the Environment (Protection) Act-1986.

6.5 TERMS AND CONDITIONS OF AUTHORISATION

- a). The applicant shall comply with the provisions of the Environment (Protection) Act – 1986 and the rules made there under.
 - b). The authorization shall be produced for inspection at the request of an officer authorized by the Gujarat Pollution Control Board.
 - c). The persons authorized shall not rent, lend, sell, transfer or otherwise transport the hazardous wastes without obtaining prior permission of the Gujarat Pollution Control Board.
 - d). Any unauthorized change in personnel, equipment or working conditions as mentioned in the authorization order by the persons authorized shall constitute a breach of this authorization.
 - e). It is the duty of the authorized person to take prior permission of the Gujarat Pollution Control Board to close down the facility.
 - f). An application for the renewal of an authorization shall be made as laid down in rule 5 (6) (ii).
 - g). Industry shall submit annual report within 15 days and subsequent by 30th June every year.
- 6.6 In addition to above terms and conditions Industry shall also comply following directives issued by the Supreme Court of India dated.14.10.2003.
- a) Industry shall have to display the relevant information with regard to hazardous waste as indicated in the Court's order in W.P. No.657 of 1995 dated 14th October 2003
 - b) Industry shall have to display on-line data outside the main factory gate with regard to quantity and nature of hazardous chemicals being handled in the plant, including wastewater and air emissions and solid hazardous wastes generated within the factory premises.

For and on behalf of
Gujarat Pollution Control Board

(V.R.Ghadge)
(V.R.Ghadge)

Environmental Engineer

NO: PC/VSD/CCA 761/10 24164/ 41655

Issued to:

M/s. Shah Paper Mills Ltd (Unit-III)

Plot No.792, 793, 40 Shed Area,

G.I.D.C. Vapi-396 195,

Dist.Valsad

15 JAN 2010