



Head Office (CPM)

**Rajasthan State Pollution Control Board**  
4, Institutional Area, Jhalana Doongari, Jaipur-302 004  
Phone: 0141-5159600,5159695 Fax: 0141-5159697



Registered

File No : P(CPM)/Chittorgarh(Nimbahera)/6(1)/2013-2014/10043-10045

Order No: 2016-2017/CPM/4768

Date: 31/01/2017

Unit Id : 15384

M/s Wonder Cement Limited

17, Old Fatehpura, Near Sewa Mandir , Tehsil:Bari Sadri

District:Chittorgarh

Sub: **Consent to Operate** under section 25/26 of the Water (Prevention & Control of Pollution) Act, 1974 and under section 21(4) of Air (Prevention & Control of Pollution) Act, 1981.

Ref: Your application for Consent to Operate dated 24/11/2016 and subsequent correspondence.

Sir,

**Consent to Operate** under the provisions of section 25/26 of the Water (Prevention & Control of Pollution) Act, 1974 (hereinafter to be referred as the Water Act) and under section 21 of the Air (Prevention & Control of Pollution) Act, 1981, (hereinafter to be referred as the Air Act) as amended to date and rules & the orders issued thereunder is **hereby granted** for your **Cement plant** situated at village- Rasulpura, Sangaria and Borakheri Tehsil:Nimbahera District:Chittorgarh , Rajasthan, subject to the following conditions:-

- 1 That this Consent to Operate is valid for a period from 01/02/2017 to 31/01/2022.
- 2 That this Consent is granted for manufacturing / producing following products / by products or carrying out the following activities or operation/processes or providing following services with capacities given below.

Particular	Type	Quantity with Unit
CEMENT	Product	4.00 MILLION TONES PER ANNUM
CLINKER	Product	3.00 MILLION TONES PER ANNUM

- 3 That this consent to operate is for existing plant, process & capacity and separate consent to establish/operate is required to be taken for any addition / modification / alteration in process or change in capacity or change in fuel.
- 4 That the quantity of effluent generation along with mode of disposal for the treated effluent shall be as under:



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Type of effluent	Max. effluent generation (KLD)	Recycled Qty of Effluent (KLD)	Disposed Qty of effluent (KLD) and mode of disposal
Domestic Sewage	10.000	10.000	NIL Reuse in Process
Trade Effluent	100.000	90.000	10.000 Sludge & Evaporation Loss

- 5 That the sources of air emissions along with pollution control measures and the emission standards for the prescribed parameters shall be as under:

Sources of Air Emissions	Pollution Control Measures	Prescribed	
		Parameter	Standard
Cement Mill No -2	ADEQUATE STACK HEIGHT , Bag House	Particulate Matter	50 mg/NM3
Cement Mill No-1	ADEQUATE STACK HEIGHT , Bag House	Particulate Matter	50 mg/NM3
One Clinker Cooler	ADEQUATE STACK HEIGHT , ESP	Particulate Matter	50 mg/NM3
One Coal Mill	ADEQUATE STACK HEIGHT , Bag House	Particulate Matter	50 mg/NM3
One Raw Mill & Kiln	ADEQUATE STACK HEIGHT , Bag House		

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	Particulate Matter	50 mg/NM3
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- 6 That the Cement plant will comply with the standards as prescribed vide MOEF notification No. GSR 826(E) dated 16th November, 2009 with respect to National Ambient Air Quality Standards.
- 7 That the domestic sewage shall be treated before disposal so as to conform to the standards prescribed under the Environment (Protection) Act-1986 for disposal into Inland Surface Water. The main parameters for regular monitoring shall be as under.

Parameters	Standards
Total Suspended Solids	Not to exceed 100 mg/l
pH Value	Between 5.5 to 9.0
Oil and Grease	Not to exceed 10 mg/l
Total Residual Chlorine	Not to exceed 1.0 mg/l
Ammonical Nitrogen ( as N )	Not to exceed 50 mg/l
Biochemical Oxygen Demand (3 days at 27°C)	Not to exceed 30 mg/l
Chlorides	Not to exceed 1000 mg/l
Chemical Oxygen Demand	Not to exceed 250 mg/l

- 8 That the trade effluent shall be treated before disposal so as to conform to the standards prescribed under the Environment (Protection) Act-1986 for disposal into Inland Surface Water. The main parameters for regular monitoring shall be as under



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Parameters	Standards
Oil and Grease	Not to exceed 10 mg/l
Biochemical Oxygen Demand (3 days at 27°C)	Not to exceed 30 mg/l
Phosphate	Not to exceed 5 mg/l
Free Available Chlorine	Not to exceed 0.5 mg/l
pH Value	Between 6.5 to 8.5
Copper as Cu)	Not to exceed 1.0 mg/l
Zinc (as Zn)	Not to exceed 1.0 mg/l
Iron ( as Fe )	Not to exceed 1.0 mg/l
Chromium (total)	Not to exceed 0.2 mg/l
Chemical Oxygen Demand	Not to exceed 250 mg/l

- 9 That this consent to operate is being issued for the production of cement upto 4.0 MTPA from 3.0 MTPA clinker only
- 10 That the total capital investment as per the C. A certificate submitted by the unit is Rs 1397.59 crores which includes the cost of land, building, plant & machinery and miscellaneous assets.
- 11 That all the conditions imposed by MOE&F, New Delhi in the environmental clearance granted vide letter no. J-11011/298/2012-1A II(I) dated 21/02/2014 shall be strictly complied.
- 12 That no hazardous waste/ non-hazardous waste shall be used/co-processed in cement kiln without obtaining prior permission from CPCB & RPCB as per the provisions of Hazardous and Other Waste(Management & Transboundary) Rules, 2016.
- 13 That all the recommendations made in the Charter of Corporate Responsibility for Environment Protection for Cement Plants shall be implemented.
- 14 That for the control of fugitive emission guidelines / code of practice as issued by CPCB will be followed.

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- 15 That the unit shall maintain continuous real time monitoring systems at all the main stacks (attached to kiln, cement mills, coal mill, and clinker cooler etc) to monitor the emission level of particulate matter(PM), SOx and NOx and the same shall be connected with RPCB/CPCB server.
- 16 That the industry shall comply the revised emission standards with effect from 01/04/2017 as notified by MoEF, Govt New Delhi vide gazette notification dated 25/08/2014 subsequently amended vide notification dated 9/05/2016 and for this purpose the industry shall upgrade the air pollution control measures before 01/04/2017.
- 17 That the industry shall maintain adequate height of stack and adequate air pollution control measures at all the sources of air emissions so as to achieve the prescribed emission standards.
- 18 That adequate infrastructure facility for stack emission monitoring shall be maintained at all the stacks viz, kiln, cooler, cement mills, coal mill etc.
- 19 That the D.G set of 2.0 MW shall not be used without prior consent from the State Board and same shall be removed within 30 days.
- 20 That no additional source of air pollution shall be installed without prior consent from the State Board.
- 21 That closed conveyor belts shall be used for the transfer of material to minimize the fugitive emissions.
- 22 That the industry shall maintain dust collection and extraction system to control fugitive dust emissions at all the transfer points and loading/unloading areas.
- 23 That all the raw materials and products shall be stored in closed covered shed.
- 24 That cemented roads shall be provided & maintained inside the premises to minimize the fugitive emissions due to vehicular movements.
- 25 That water sprinkling and cleaning of roads by vacuum cleaner shall be done regularly to control the fugitive emissions generated due to vehicular movement.
- 26 That the recommendations of the policy briefs related to human health risk due to cement dust exposures shall be complied.
- 27 That the power supply to the production/process shall be interlocked with the pollution control equipments that in the event of non- functioning of the pollution equipment/or increase in levels of pollutants, the production process stops automatically.
- 28 That separate energy meter & hour meter shall be provided and maintained at all the air pollution control measures & ETP/STP and daily record of running hours of pollution control measures and energy consumption shall be maintained in log book.



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- 29 That industry shall maintain ambient air quality monitoring stations in all directions for monitoring of gaseous emissions and particulate matter in the ambient air and records of the same shall be submitted on quarterly basis to the State Board.
- 30 That total fresh water requirement/consumption for the cement plant(line-I) shall not exceed to 910 KLD (For industrial purpose-890 KLD, & Domestic purpose- 20.00 KLD) which shall be sourced from ground water and mines pit.
- 31 That ground water in excess to 2470 KLD shall not be abstracted without prior permission from State Board and CGWA
- 32 That the industry shall comply with the conditions imposed in NOC issued by CGWA for the abstraction of ground water issued vide letter dated 29/05/2015.
- 33 That water meter shall be maintained at bore wells to measure the daily ground water abstraction and record of the same shall be maintained on daily basis.
- 34 That no trade effluent and domestic waste water will be discharged inside or outside the factory premises in to a stream or well or sewer or on land.
- 35 That trade effluent (100 KLD) generated from the cooling tower blowdown& D.M plant shall be treated through effluent treatment plant upto the norms mentioned at condition no. 8 and the same shall be reused in captive power plant and waste heat recovery based power plant.
- 36 That domestic waste water generated from the cement plant premises (10.0 KLD) shall be treated through sewage treatment plant located in the colony alongwith waste water(45 KLD) generated from water treatment plant upto the norms mentioned at condition no. 7 and the same shall be reused in captive power plant and waste heat recovery based power plant.
- 37 That the industry shall obtain separate consent to establish/operate for the colony under the provisions of Water Act, 1974 and Air Act, 1981, if required.
- 38 That the industry shall made sincere efforts to co-incinerate hazardous waste/other waste in the cement kiln.
- 39 That suitable flow measuring devices/ meters at inlet and outlet of sewage treatment plant/effluent treatment plant shall be installed and maintained. Record of daily waste water generation(trade and domestic) and its treatment and utilization shall be maintained.
- 40 That the industry shall comply with the provisions of Hazardous and Other Wastes (Management and Transboundary Movement) Rules, 2016 and record of daily hazardous waste generation and its disposal shall be maintained.



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- 41 That the industry shall carryout effluent sampling/stark monitoring/ambient air quality monitoring and submit quarterly analysis report from the State Board laboratory/ laboratory recognized by Ministry of Environment & Forests (MoEF), Government of India.
- 42 That suitable measure for rain water harvesting for artificial recharge of ground water shall be taken.
- 43 That the plantation in atleast 33% of total area of the project in and around the cement plant shall be carried out & maintained.
- 44 That all the conditions as imposed vide order no. 2013-2014/CPM/1935 dated 25/02/2014 shall be complied.
- 45 That the industry shall submit the quarterly compliance report of all the above conditions to the State Board.
- 46 That, not withstanding anything provided hereinabove, the State Board shall have power and reserves its right, as contained under section 27(2) of the Water Act and under section 21(6) of the Air Act to review anyone or all the conditions imposed here in above and to make such variation as it deemed fit for the purpose of Air Act & Water Act.
- 47 That the grant of this **Consent to Operate** is issued from the environmental angle only, and does not absolve the project proponent from the other statutory obligations prescribed under any other law or any other instrument in force. The sole and complete responsibility to comply with the conditions laid down in all other laws for the time-being in force, rests with the industry/ unit/ project proponent.
- 48 That the grant of this **Consent to Operate** shall not, in any way, adversely affect or jeopardize the legal proceeding, if any, instituted in the past or that could be instituted against you by the State Board for violation of the provisions of the Act or the Rules made thereunder.

This **Consent to Operate** shall also be subject, besides the aforesaid specific conditions, to the general conditions given in the enclosed Annexure. The project proponent will comply with the provisions of the **Water Act and Air Act** and to such other conditions as may, from time to time, be specified, by the State Board under the provisions of the aforesaid Act(s). Please note that, non compliance of any of the above stated conditions would tantamount to revocation of **Consent to Operate** and project proponent / occupier shall be liable for legal action under the relevant provisions of the said Act(s).



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Order No: 2016-2017/CPM/4768

Date: 31/01/2017

Unit Id : 153B4

This bears the approval of the competent authority.

Yours Sincerely

Group Incharge[ CPM ]

Copy To:-

1. Regional Officer, Regional Office, Rajasthan State Pollution Control Board, Chittorgarh to ensure the compliance.
2. Master File.

Group Incharge[ CPM ]





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**Registered**

**File No : F(CPM)/Chittorgarh(Nimbahera)/6(1)/2013-2014/4598-4600**

**Order No : 2018-2019/CPM/5341**

**Date: 23/10/2018**

**Unit Id : 15384**

**M/s Wonder Cement Limited**

**17, Old Fatehpura, Near Sewa Mandir , Bhatkotri Lasrawan**

**Phalwa and Rasulpura Tehsil:Bari Sadri**

**District:Chittorgarh**

**Sub: Consent to Operate** under section 25/26 of the Water (Prevention & Control of Pollution) Act, 1974 and under section 21(4) of Air (Prevention & Control of Pollution) Act, 1981.

**Ref:** Your application for Consent to Operate dated 23/03/2018 and subsequent correspondence.

**Sir,**

**Consent to Operate** under the provisions of section 25/26 of the Water (Prevention & Control of Pollution) Act, 1974 (hereinafter to be referred as the Water Act) and under section 21 of the Air (Prevention & Control of Pollution) Act, 1981, (hereinafter to be referred as the Air Act) as amended to date and rules & the orders issued thereunder **is hereby granted** for your **New cement Line-II plant** situated at **sangaria, Borakheri, Peerkhera and Rasulpura Rasulpura Tehsil:Nimbahera District:Chittorgarh** , Rajasthan, subject to the following conditions:-

- 1 That this Consent to Operate is valid for a period from **01/09/2018 to 31/08/2023** .
- 2 That this Consent is granted for manufacturing / producing following products / by products or carrying out the following activities or operation/processes or providing following services with capacities given below.

Particular	Type	Quantity with Unit
CEMENT	Product	4.00 MTPA
CLINKER	Product	3.00 MTPA
WASTE HEAT RECOVERY POWER PLANT	By Product	18.00 MW

- 3 That this consent to operate is for existing plant, process & capacity and separate consent to establish/operate is required to be taken for any addition / modification / alteration in process or change in capacity or change in fuel.
- 4 That the quantity of effluent generation along with mode of disposal for the treated effluent shall be as under:



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**Order No : 2018-2019/CPM/5341**

**Date: 23/10/2018**

**Unit Id : 15384**

Type of effluent	Max. effluent generation (KLD)	Recycled Qty of Effluent (KLD)	Disposed Qty of effluent (KLD)and mode of disposal
Domestic Sewage	29.000	29.000	NIL
Trade Effluent	149.000	149.000	NIL

- 5 That the sources of air emissions along with pollution control measures and the emission standards for the prescribed parameters shall be as under:

Sources of Air Emissions	Pollution Control Measures	Prescribed	
		Parameter	Standard
One Clinker Cooler( 9100TPD)	ADEQUATE AIR POLLUTION CONTROL MEASURES , ESP	Particulate Matter	30 mg/NM3
One Coal Mill( 950TPD)	ADEQUATE AIR POLLUTION CONTROL MEASURES , Bag House	Particulate Matter	30 mg/NM3

One Raw mill & Kiln( 950TPD)

ADEQUATE AIR  
 POLLUTION CONTROL  
 MEASURES , Bag House

HCL 10 mg/NM3

SO2 100 mg/NM3

Total Organic Carbon 10 mg/NM3

HF 1 mg/NM3



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		Particulate Matter	30 mg/NM3
		NOx	600 mg/NM3
		Cd + Th +their compounds	0.05 mg/NM3
		Hg and its compounds	0.05 mg/NM3
		Sb + As + Pb + Co+ Cr + Cu + Mn + Ni + V + their compounds	0.5 mg/NM3
Two Cement Mills(7500 TPD capacity each)	ADEQUATE AIR POLLUTION CONTROL MEASURES , Bag House	Particulate Matter	30 mg/NM3

- 6 That the **New cement Line-II plant** will comply with the standards as prescribed vide MOEF notification No. GSR 826(E) dated 16th November, 2009 with respect to National Ambient Air Quality Standards.
- 7 That the domestic sewage shall be treated before disposal so as to conform to the standards prescribed under the Environvent (Protection) Act-1986for disposal **Into Inland Surface Water**. The main parameters for regular monitoring shall be as under.



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Order No : 2018-2019/CPM/5341

Date: 23/10/2018

Unit Id : 15384

Parameters	Standards
Total Suspended Solids	Not to exceed 100 mg/l
pH Value	Between 5.5 to 9.0
Oil and Grease	Not to exceed 10 mg/l
Ammonical Nitrogen ( as N )	Not to exceed 50 mg/l
Biochemical Oxygen Demand (3 days at 27°C)	Not to exceed 30 mg/l
Chemical Oxygen Demand	Not to exceed 250 mg/l
Nitrate (as NO <sub>3</sub> )	Not to exceed 50 mg/l

- 8 That the trade effluent shall be treated before disposal so as to conform to the standards prescribed under the Environment (Protection) Act-1986 for disposal **Into Inland Surface Water** . The main parameters for regular monitoring shall be as under

Parameters	Standards
Total Suspended Solids	Not to exceed 100 mg/l
pH Value	Between 5.5 to 9.0
Oil and Grease	Not to exceed 10 mg/l
Biochemical Oxygen Demand (3 days at 27°C)	Not to exceed 30 mg/l
Free Available Chlorine	Not to exceed 0.5 mg/l
Copper as Cu)	Not to exceed 1.0 mg/l
Zinc (as Zn)	Not to exceed 1.0 mg/l
Iron ( as Fe )	Not to exceed 1.0 mg/l
Chromium (total)	Not to exceed 0.2 mg/l
Chemical Oxygen Demand	Not to exceed 250 mg/l
Phosphate (as P)	Not to exceed 5.0 mg/l



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- 9 That this consent to operate is valid for the production of cement upto 4.0 million tons per annum(4.13 Lac tons per month), clinker upto 3.0 million tons per annum (3.10 Lac ton per month) and electricity from two nos each 9.0 MW waste heat recovery based power plant(using 58.37 TPH boilers).
- 10 That the total capital investment as on 31.03.2018 as per the C. A certificate submitted by the unit is Rs 1349.12 crores which includes the cost of land, building, plant & machinery and miscellaneous assets.
- 11 That all the conditions imposed by MOE&F, New Delhi in the environmental clearance granted vide letter no.F. No- J-11011/ 298/2012-IA II(I) dated 21/02/2014 shall be complied with.
- 12 That no hazardous waste/ non-hazardous waste shall be used/co-processed in cement kiln without obtaining prior permission from CPCB & RPCB as per the provisions of Hazardous and Other Waste(Management & Transboundary) Rules,2016 and consent to establish/operate from the State Board, if applicable.
- 13 That the guidelines for pre-processing and co-processing of Hazardous and other waste in cement plants of July, 2017 issued by Central Pollution Control Board shall be complied.
- 14 That furnace oil shall not be used as fuel in compliance to the order dated 17/11/2017 of Hon'ble Supreme Court, wherein ban has been imposed on the use of furnace oil in the State of Rajasthan.
- 15 That hazardous/ other waste like tyre chips, carbon black, wet flyash, iron sludge, alumina salt/ semi calcined dust, chemical gypsym, waste gypsum, plastic waste, lead zinc slag etc shall be used/ co-processed in cement kiln in accordance with the provisions of Hazardous and Other Waste(Management & Transboundary) Rules,2016 and guidelines of July, 2017 issued by Central Pollution Control Board.
- 16 That industry shall use indian & imported coal/petcoke as feedstock or in the manufacturing process in the kiln of cement plant only and quantity of petcoke use shall not exceed to 0.325 Million tons per annum (33,583 tons per month) without prior consent from the State Board. The quantity of petcoke permitted for import shall not exceed to 0.325 Million tons per annum.
- 17 That the unit shall procure pet coke from Board's registered producer or refineries and their Board's registered / authorized dealers only or may import directly.
- 18 That the unit shall not store pet coke for more than its three months consumption.
- 19 That the industry shall directly import the petcoke and consignment shall be in the name of the industry for its own use only.
- 20 That the trading of pet coke by the unit is not permitted.



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- 21 That the unit shall submit details of pet coke purchased from various sources during the month (imported, purchased from refineries or authorized dealers), quantity consumed during the month and opening and closing stock to the State Board on monthly basis.
- 22 That the industry shall comply with all other directions as contained in the notification dated 19/01/2018 & 25/05/2018 and "Guidelines for Regulation and Monitoring of Petcoke in India" dated 10/09/2018 issued by MOEF&CC, New Delhi related to sale and use of petcoke and any other directions issued by the MoEF&CC & State Pollution Control Board in this regard.
- 23 That the industry shall comply with emission standards as notified by MoEF, GoI New Delhi for cement plants vide gazette notification dated 25/08/2014 (without co-processing of waste) subsequently amended on 9/05/2016 and notified vide notification dated 10/05/2016 (with co-processing of waste), whichever is applicable.
- 24 That the industry shall comply with all the directions issued by MoEF&CC, GoI & CPCB for compliance of revised emission norms.
- 25 That the unit shall maintain online continuous monitoring systems at all the main stacks (attached to kiln, coal/pet coke mill, cement mill, clinker cooler etc) to monitor the emission level of particulate matter (PM), SO<sub>2</sub> and NO<sub>x</sub> ( whichever is applicable) alongwith for effluents and connectivity of the same shall be ensured with RPCB/CPCB server whenever plant is operated.
- 26 That all the recommendations made in the Charter of Corporate Responsibility for Environment Protection for Cement Plants shall be implemented.
- 27 That for the control of fugitive emission guidelines / code of practice as issued by CPCB will be followed.
- 28 That the industry shall maintain stack of adequate height and adequate air pollution control measures at all the sources of air emissions so as to achieve the prescribed emission standards.
- 29 That industry shall maintain safe & adequate infrastructure facility in accordance with emission regulation part-III issued by the Central Pollution Control Board at all the stacks viz, kiln, cooler, cement mills and coal/pet coke mill etc for stack emission monitoring.
- 30 That no additional source of air pollution shall be installed without prior consent from the State Board.
- 31 That all the recommendations made by CPCB team during inspection of the plant on 17/04/2018 shall be implemented within one month positively & compliance report shall be submitted to the State Board.





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- 32 That closed conveyor belts shall be used for the transfer of material to minimize the fugitive emissions.
- 33 That the industry shall maintain dust collection and extraction system to control fugitive dust emissions at all the transfer points and loading/unloading areas.
- 34 That all the raw materials and products shall be stored in closed covered shed.
- 35 That cemented roads shall be provided & maintained in good condition inside the premises to minimize the fugitive emissions due to vehicular movements.
- 36 That water sprinkling and cleaning of roads by vacuum cleaner shall be done regularly to control the fugitive emissions generated due to vehicular movement.
- 37 That the recommendations of the policy briefs related to human health risk due to cement dust exposures shall be complied.
- 38 That the power supply to the production/process shall be interlocked with the pollution control equipments that in the event of non- functioning of the pollution equipment/or increase in levels of pollutants, the production process stops automatically.
- 39 The industry shall comply with the MoEF, Government of India, Notification dated 14th September 1999, amended up to date relating to fly ash management and shall provide relevant details to the State Board, MoEF, and Government of India.
- 40 That industry shall maintain continuous ambient air quality monitoring stations in all directions for monitoring of gaseous emissions and particulate matter in the ambient air and records of the same shall be submitted on quarterly basis to the State Board.
- 41 That the total water consumption in the cement plant(line-II) and 2 x 9 MW waste heat recovery based power plants shall not exceed to 1176.00 KLD(Boiler/cooling-455 KLD, domestic use- 40 KLD, industrial use- 520 KLD and others- 161 KLD) . Out of the 1176 KLD, 1021 KLD shall be sourced from ground water and 155 KLD from ETP & STP recycled water.
- 42 That ground water in excess to 2470 KLD for all the units including mines & colony shall not be abstracted without prior permission from CGWA and the State Board
- 43 That the industry shall comply with all the conditions imposed in NOC issued by CGWA for the abstraction of ground water vide letter dated 29/05/2015 and shall submit copy of renewed NOC within six months, failing which the consent shall deemed to be revoked.
- 44 That water meter shall be maintained at all the bore wells to measure the quantity of daily ground water withdrawal and record of the same shall be maintained on daily basis.



Head Office (CPM )

**Rajasthan State Pollution Control Board**

4, Institutional Area, Jhalana Doongari, Jaipur-302 004

Phone: 0141-5159600,5159695 Fax: 0141-5159697

**Registered**

File No : F(CPM)/Chittorgarh(Nimbahera)/6(1)/2013-2014/4598-4600

Order No : 2018-2019/CPM/5341

Date: 23/10/2018

Unit Id : 15384

- 45 That water meters shall be maintained at all suitable points to measure the quantity of water consumed for different purposes and record of same shall be maintained on daily basis.
- 46 That trade effluent (149.00 KLD) generated from cement plant shall be treated in effluent treatment plant (ETP) upto the norms as prescribed under Environment (Protection) Rules, 1989 and shall be used completely for generation of electricity in captive power plant and waste heat recovery based power plant.
- 47 That domestic waste water (29.00 KLD) shall be treated through existing sewage treatment plant(STP) located in the colony upto the standards mentioned at condition no. 7 and the same shall be used completely for generation of electricity in captive power plant and waste heat recovery based power plant.
- 48 That no trade effluent and domestic waste water will be discharged inside or outside the factory premises in to a stream or well or sewer or on land and zero discharge status shall be maintained.
- 49 That separate energy meter & hour meter shall be maintained at all the air pollution control measures & ETP/STP and daily record of running hours of pollution control measures and energy consumption shall be maintained in log book separately.
- 50 That suitable flow measuring devices/ meters at inlet and outlet of STP & ETP shall be installed and maintained. Daily record of waste water generation, its treatment and utilization shall be maintained.
- 51 That industry shall comply with the provisions of Hazardous & others Waste (Management, & Transboundary Movement) Rules, 2016 and record of daily hazardous waste generation and its disposal shall be maintained.
- 52 That the industry shall carryout effluent sampling/stack monitoring/ambient air quality monitoring and submit quarterly analysis report from the State Board laboratory/ laboratory recognized by Ministry of Environment & Forests (MoE&F), Government of India.
- 53 That suitable measure for rain water harvesting for artificial recharge of ground water shall be taken & maintained.
- 54 That the plantation in atleast 33% of total area of the project in and around the cement plant shall be carried out & maintained.
- 55 That the industry shall also ensure the compliance of all the conditions of consent order no. 2015-2016/CPM/3355 dated 18/09/2015.
- 56 That the industry shall submit the quarterly compliance report of all the above conditions to the State Board.



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57 That, notwithstanding anything provided hereinabove, the State Board shall have power and reserves its right, as contained **under section 27(2) of the Water Act and under section 21(6) of the Air Act** to review anyone or all the conditions imposed here in above and to make such variation as it deemed fit for the purpose of **Air Act & Water Act**.

58 That the grant of this **Consent to Operate** is issued from the environmental angle only, and does not absolve the project proponent from the other statutory obligations prescribed under any other law or any other instrument in force. The sole and complete responsibility to comply with the conditions laid down in all other laws for the time-being in force, rests with the industry/ unit/ project proponent.

59 That the grant of this **Consent to Operate** shall not, in any way, adversely affect or jeopardize the legal proceeding, if any, instituted in the past or that could be instituted against you by the State Board for violation of the provisions of the Act or the Rules made thereunder.

This **Consent to Operate** shall also be subject, besides the aforesaid specific conditions, to the general conditions given in the enclosed Annexure. The project proponent will comply with the provisions of the **Water Act and Air Act** and to such other conditions as may, from time to time , be specified, by the State Board under the provisions of the aforesaid Act(s). Please note that, non compliance of any of the above stated conditions would tantamount to revocation of **Consent to Operate** and project proponent / occupier shall be liable for legal action under the relevant provisions of the said Act(s).

This bears the approval of the competent authority.

**Yours Sincerely**

**Group Incharge[ CPM ]**

**Copy To:-**

- 1 Regional Officer, Regional Office, Rajasthan State Pollution Control Board, Chittorgarh to ensure the compliance.
- 2 Master File.

**Group Incharge[ CPM ]**



Head Office (CPM)

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Revised Consent

File No : F(CPM)/Chittorgarh(Nimbahera)/9(1)/2016-2017/334-336

Order No: 2018-2019/CPM/5157

Dispatch Date: 12/04/2018

Unit Id : 15384

M/s Wonder Cement Limited

17, Old Fatehpura, Near Sewa Mandir, Bhatkotri  
Lasrawan Phalwa and Rasulpura Tehsil:Bari Sadri  
District:Chittorgarh

Sub: Consent to Establish under section 25/26 of the Water (Prevention & Control of Pollution) Act, 1974 and under section 21(4) of Air (Prevention & Control of Pollution) Act, 1981.

Ref: Your application(s) for Consent to Establish dated 20/01/2018 and subsequent correspondence.

Sir,

Consent to Establish under the provisions of section 25/26 of the Water (Prevention & Control of Pollution) Act, 1974 (hereinafter to be referred as the Water Act) and under section 21 of the Air (Prevention & Control of Pollution) Act, 1981, (hereinafter to be referred as the Air Act) as amended to date and rules & the orders issued thereunder is hereby granted for your New Line-III plant situated / proposed at RK Nagar, Post- Rasulpura Sangria Borakheri peerkhera and rasulpura Tehsil:Nimbahera District:Chittorgarh, Rajasthan under the provisions of the said Act(s). This consent is granted on the basis of examination of the information furnished by you in consent application(s) and the documents submitted therewith, subject to the following conditions:-

- 1 That this Consent to Establish is valid for a period from 20/01/2018 to 31/12/2022 or date of Commencement of production / commissioning of the project or activities whichever is earlier.
- 2 That this Consent is granted for manufacturing / producing following products / by products or carrying out the following activities or operation/processes or providing following services with capacities given below.

Particular	Type	Quantity / Capacity
CAPTIVE POWER GENERATION	Product	30.00 MW
CLINKER	Product	3.50 MTPA
Power generation from waste heat recovery	Product	12.00 MW



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- 3 That in case of any increase in capacity or addition / modification / alteration or change in product mix or process or raw material or fuel the project proponent is required to obtain fresh consent to establish.
- 4 That the control equipment as proposed by the applicant shall be installed before trial operation is started for which prior consent to operate under the provision of the Water Act and Air Act shall be obtained. This consent to establish shall not be treated as consent to operate.
- 5 That the quantity of effluent generation and disposal along with mode of disposal for the treated effluent shall be as under:

Type of effluent	Max effluent generation (KLD)	Quantity of effluent to be recycled (KLD)	Quantity of treated effluent to be disposed (KLD) and mode of disposal
Domestic Sewage	8.000	8.000	NIL Reuse in Process
Trade Effluent	355.200	355.200	NIL Reuse in Process

- 6 That the sources of air emissions along with pollution control measures and the emission standards for the prescribed parameters shall be as under:



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Sources of Air Emissions	Pollution Control Measures	Prescribed	
		Parameter	Standard
Boller of captive power plant( 130TPH)	ADEQUATE STACK HEIGHT, ESP	SO <sub>2</sub> Particulate Matter NO <sub>x</sub> Hg and its compounds	100 mg/NM <sup>3</sup> 30 mg/NM <sup>3</sup> 100 mg/NM <sup>3</sup> 0.03 mg/NM <sup>3</sup>
Clinker Cooler( 442TPH)	ADEQUATE STACK HEIGHT, ESP	Particulate Matter	30 mg/NM <sup>3</sup>
Coal Mill( 40TPH)	ADEQUATE STACK HEIGHT, Bag House	Particulate Matter	30 mg/NM <sup>3</sup>
Kiln /Raw Mill( 740TPH)	ADEQUATE STACK HEIGHT, Bag House	SO <sub>2</sub> Particulate Matter NO <sub>x</sub> Hg and its compounds	100 mg/NM <sup>3</sup> 30 mg/NM <sup>3</sup> 600 mg/NM <sup>3</sup> 0.03 mg/NM <sup>3</sup>

- 7 That the New Line-III plant will comply with the standards as prescribed vide MOEF notification No. GSR 826(E) dated 16th November, 2009 with respect to National Ambient Air Quality Standards.
- 8 That the domestic sewage shall be treated before disposal so as to conform to the standards prescribed by the Board as notified under the Environment (Protection) Act-1986 for disposal into Inland Surface Water. The main parameters for regular monitoring shall be as under.





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Parameters	Standards
Total Suspended Solids	Not to exceed 100 mg/l
pH Value	Between 5.5 to 9.0
Oil and Grease	Not to exceed 10 mg/l
Total Residual Chlorine	Not to exceed 1.0 mg/l
Ammonical Nitrogen ( as N )	Not to exceed 50 mg/l
Biochemical Oxygen Demand (3 days at 27°C)	Not to exceed 30 mg/l
Sulphide ( as S )	Not to exceed 2.0 mg/l
Chemical Oxygen Demand	Not to exceed 250 mg/l

9. That the trade effluent shall be treated before disposal so as to conform to the standards prescribed under the Environment (Protection) Act-1986 for disposal into Inland Surface Water. The main parameters for regular monitoring shall be as under



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Parameters	Standards
Total Suspended Solids	Not to exceed 100 mg/l
Oil and Grease	Not to exceed 10 mg/l
Biochemical Oxygen Demand (3 days at 27°C)	Not to exceed 30 mg/l
Free Available Chlorine	Not to exceed 0.5 mg/l
pH Value	Between 6.5 to 8.5
Copper as Cu)	Not to exceed 1.0 mg/l
Zinc (as Zn)	Not to exceed 1.0 mg/l
Iron ( as Fe )	Not to exceed 1.0 mg/l
Chromium (total)	Not to exceed 0.2 mg/l
Phosphate (as P)	Not to exceed 5.0 mg/l

- 10 That this consent to establish is being issued for the establishment of integrated cement plant(Line-III) for production of clinker-3.5 MTPA, WHRB -12.0 MW and captive power plant of 30.00 MW capacity in the existing premises of M/s Wonder Cement Ltd, i.e. village- Sangaria, Borakheri,Peerkhara and Rasulpura, Tehsil-Nimbahera, District- Chittorgarh.
- 11 That the total capital investment proposed as per the C. A certificate submitted by the unit is Rs.1009.37 crores which includes the cost of building,plant & machinery and miscellaneous assets.
- 12 That the industry shall not manufacture cement without prior consent to establish and consent to operate from the State Board.
- 13 That all the conditions imposed by MOEF, New Delhi in the environmental clearance granted vide letter no. J-11011/298/2012-IA.II(I) dated 17/03/2016 shall be strictly complied.
- 14 That no hazardous waste/ non-hazardous waste shall be used/co-processed in cement kiln without obtaining prior permission from CPCB & APCCB as per the provisions of Hazardous and Other Waste(Management & Transboundary) Rules,2016.
- 15 That no fuel other than coal/petcoke/lignite/iron sludge/fuel oil shall be used in cement kiln without prior permission from the State Board.



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- 16 That no fuel other than coal/lignite shall be used as fuel in boiler of captive power plant.
- 17 That the guidelines on co-processing in cement/ Power industries issued by Central Pollution Control Board shall be complied.
- 18 That all the recommendations made in the Charter of Corporate Responsibility for Environment Protection for Cement Plants shall be implemented.
- 19 That for the control of fugitive emission guidelines / code of practice as issued by CPCB will be followed.
- 20 That the unit shall provide online continuous monitoring system at all the main stacks (attached to kiln, coal mill, clinker cooler, boiler of the captive power plant etc) to monitor the emission level of particulate matter(PM), SO<sub>2</sub> & NO<sub>x</sub>(as applicable) alongwith for effluents and the same shall be connected with RPCB/CPCB server.
- 21 That the industry shall comply with revised emission standards as notified by MoEF, Govt New Delhi for cement plants vide gazette notification dated 25/08/2014(without co-processing of waste) subsequently amended on 9/05/2016 and notified vide notification dated 10/05/2016(with co-processing of waste), whichever is applicable.
- 22 That in case pyritic sulphur content in limestone is found more than 0.25% at any point of time, than the industry shall limit the sulphur dioxide emissions from kiln stack in accordance to the gazette notification dated 10/05/2016.
- 23 That the industry shall provide stack of adequate height and adequate air pollution control measures at all the sources of air emissions so as to achieve the prescribed emission standards.
- 24 That adequate infrastructure facility for stack emission monitoring shall be provided at all the stacks viz, kiln, cooler, coal mill, boilers etc.
- 25 That no additional source of air emission shall be installed without prior consent from the State Board.
- 26 That closed conveyor belts shall be provided for the transfer of material to minimize the fugitive emissions.
- 27 That the industry shall provide dust collection and extraction system to control fugitive dust emissions at all the transfer points and loading/unloading areas.
- 28 That all the raw materials and products shall be stored in closed covered shed.
- 29 That cemented roads shall be provided inside the premises to minimize the fugitive emissions due to vehicular movements.
- 30 That arrangements for water sprinkling and cleaning of roads by vacuum cleaner shall be made to control the fugitive emissions generated due to vehicular movement.



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- 31 That the recommendations of the policy briefs related to human health risk due to cement dust exposures shall be complied.
- 32 That the power supply to the production/process shall be interlocked with the pollution control equipments that in the event of non-functioning of the pollution equipment/or increase in levels of pollutants, the production process stops automatically.
- 33 That separate energy meter & hour meter shall be provided at all the air pollution control measures & ETP/STP and daily record of running hours of pollution control measures and energy consumption shall be maintained in log book separately.
- 34 The industry shall comply with the MoEF, Government of India, Notification dated 14th September 1999 with till the date amendments relating to fly ash management and shall provide relevant details to the State Board, MoEF, Government of India.
- 35 That industry shall provide ambient air quality monitoring stations in all directions for monitoring of gaseous emissions and particulate matter in the ambient air and records of the same shall be submitted on quarterly basis to the State Board.
- 36 That the total water consumption shall not exceed to 1156 KLD, out of which fresh water consumption will be 801 KLD and recycled water will be 355 KLD (Cement Plant-751 KLD,+ Captive Power Plant- 235 KLD + WHRS- 120 KLD and Domestic use-50.0 KLD) which shall be sourced from ground water.
- 37 That fresh water shall not be utilized for the generation of electricity from captive power [plant and waste heat recovery based boilers.
- 38 That the industry shall comply with the conditions imposed in NOC issued by CGWA for the abstraction of ground water to the tune of 2470 KLD vide letter dated 29/05/2015.
- 39 That the industry shall submit copy of renewed NOC/permission from CGWA for the abstraction of ground water to the tune of 2470 KLD within six months of issuance of this consent failing which the consent shall deemed to be revoked without any further notice.
- 40 That ground water in excess to 2470 KLD shall not be abstracted without prior permission from CGWA and the State Board.
- 41 That the water meter shall be installed and maintained at all the bore wells to measure the quantity of daily ground water withdrawal and record of the same shall be maintained on daily basis.



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- 42 That total waste water (trade effluent to the tune of 355.2 KLD) generated from cement plant(35.00 KLD), captive power plant(214.2 KLD) and WHR(106 KLD) shall be treated in effluent treatment plant ETP upto the norms as prescribed under Environment (Protection) Rules, 1989 and shall be used completely in captive power plant and waste heat recovery power plant
- 43 That no trade effluent and domestic waste water will be discharged inside or outside the factory premises in to a stream or well or sewer or on land.
- 44 That domestic waste water generated from line-III (8 KLD) shall be treated through existing sewage treatment plant(STP) of 450 KLD capacity located in the colony upto the standards mentioned at condition no. 8 and the same shall be used for electricity generation in captive power plant and waste heat recovery boiler.
- 45 That suitable flow measuring devices/ meters at inlet and outlet of STP & ETP shall be installed. Daily record of waste water generation, its treatment and utilization shall be maintained.
- 46 That the industry shall submit copy of SIA registration (as applied on 22/02/2018) for expanded capacity within 30 days of issuance of this consent.
- 47 That the industry shall comply with the provisions of Hazardous and Other Wastes (Management and Transboundary Movement) Rules, 2016 and record of daily hazardous waste generation and its disposal shall be maintained.
- 48 That the industry shall carryout effluent sampling/stack monitoring/ambient air quality monitoring and submit quarterly analysis report from the State Board laboratory/ laboratory recognized by Ministry of Environment & Forests (MoEF), Government of India.
- 49 That suitable measure for rain water harvesting for artificial recharge of ground water shall be taken.
- 50 That the plantation in atleast 33% of total area of the project in and around the cement plant shall be carried out & maintained.
- 51 That this revised consent letter shall supercede the earlier consent letter no F(CPM)/Chittorgarh(Nimbahera)/9(1)/2016-2017/327-329 dt. 12/04/2018.
- 52 That, not withstanding anything provided hereinabove, the State Board shall have power and reserves its right, as contained under section 27(2) of the Water Act and under section 21(6) of the Air Act to review anyone or all the conditions imposed here in above and to make such variation as it deemed fit for the purpose of compliance of the Water Act and Air Act.



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53. That the grant of this Consent to Establish is issued from the environmental angle only, and does not absolve the project proponent from the other statutory obligations prescribed under any other law or any other instrument in force. The sole and complete responsibility to comply with the conditions laid down in all other laws for the time-being in force, rests with the industry / unit/ project proponent.

54. That the grant of this Consent to Establish shall not, in any way, adversely affect or jeopardize the legal proceedings, if any, instituted in the past or that could be instituted against you by the State Board for violation of the provisions of the Act or the Rules made thereunder.

This Consent to Establish shall also be subject, beside the aforesaid specific conditions, to the general conditions given in the enclosed Annexure. The project proponent will comply with the provisions of the Water Act and Air Act and to such other conditions as may, from time to time, be specified by the State Board under the provisions of the aforesaid Act(s). Please note that, non compliance of any of the above stated conditions would tantamount to revocation of Consent to Establish and project proponent / occupier shall be liable for legal action under the the relevant provisions of the said Act(s).

This bears the approval of the competent authority.

Yours Sincerely

Group Incharge[ CPM ]

**Copy To:-**

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2. Master File.

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