F. No. J-11011/196/2015-IA II (I) Government of India Ministry of Environment, Forest and Climate Change (I.A. Division)

Indira Paryavaran Bhawan Aliganj, Jorbagh Road New Delhi – 110 003

E-mail: yogendra78@nic.in Telefax: 011-24695365 Dated: 16th December, 2016

To,

Shri Bharat Bhai Patel Director, M/s Axi Lam Pvt. Ltd. Survey No.: 432, Amodara (Rampura), Prantij, District Sabarkantha-383210 Gujarat

Subject: Setting up of Resin Manufacturing Unit located at Survey No.: 432, Village Amodara (Rampura), Taluka Prantij, District Sabarkantha, Gujarat by M/s Axi Lam Pvt. Ltd. - reg. EC.

Ref.: Your online proposal no. IA/GJ/IND2/29296/2015 dated 9th June, 2016.

Sir,

This has reference to your online proposal no. IA/GJ/IND2/29296/2015; dated 9th June, 2016 along with project documents including Form I, Terms of References, Pre-feasibility Report, EIA/EMP Report along with Public Hearing Report regarding above mentioned project.

2.0 The Ministry of Environment, Forests and Climate Change has examined the application. It is noted that proposal is for setting up of Resin Manufacturing Unit located at Survey No.: 432, Village Amodara (Rampura), Taluka Prantij, District Sabarkantha, Gujarat by M/s Axi Lam Pvt. Ltd. The total land area of proposed company is 11,613 Sq. Mt. out of which 3400 Sq. mt. land will be used for greenbelt area development. The estimated cost of the Resin project is 100 lakh. Out of total, budget allocation towards Environmental Management Facilities will be Rs. 36.55 lakh and recurring cost will be 32.6 Lakh per Annum. Employment Generation opportunities would be 120 persons. As reported there is no wildlife/ eco sensitive/ reserve forest located within 10 km radius from the project site. Following products will be manufactured:

Products	Capacity
Phenol Formaldehyde Resin	800 MT/Month
Melamine Formaldehyde Resin	700 MT/Month
Urea Formaldehyde Resin	700 MT/Month
Laminated Sheets	3,00,000 Nos. /Month



- 3.0 Bag filter will be provided to coal/briquette fired boilers (4 TPH) and Thermal fluid heater (20 Lac K cal/Hr) to control particulate emissions. The Committee suggested to go for briquette only as fuel. Fresh water requirement will be 54 m3/day will be sourced from own borewell. Total generated wastewater from resin process, cooling and Boiler blow-down and washing will be 18.1 m3/day, which will be treated in the ETP. Treated effluent will be evaporated & reused for cooling. The Domestic Effluent will be generated 7 m3/day and it will be treated in STP and treated sewage will be used for Gardening purpose. No effluent will be discharged outside the plant premises and zero discharge concept will be followed. ETP sludge will be sent to treatment storage disposal facility for hazardous waste (TSDF). Spent oil will be sent to THE authorized recyclers/re-processor.
- 4.0 Public Hearing / Public Consultation meeting was conducted on 31st May 2016.
- 5.0 All Synthetic Organic Chemicals Industry located outside the notified industrial area/estate are listed at S.N. 5(f) under category 'A' and appraised by Expert Appraisal Committee (I).
- 6.0 The proposal was considered by the Expert Appraisal Committee (Industry) in its 12th meeting held during 23-24th August, 2016. Project Proponent and the EIA Consultant namely M/s T R Associates., have presented EIA / EMP report as per the TOR. EAC has found the EIA / EMP Report and additional information to be satisfactory and in full consonance with the presented TORs. The Committee recommended the proposal for environmental clearance.
- 7.0 Based on the information submitted by the project proponent, the Ministry of Environment and Forests hereby accords environmental clearance to above project under the provisions of EIA Notification dated 14th September 2006, subject to the compliance of the following Specific and General Conditions:

A. SPECIFIC CONDITIONS:

- i) Regular monitoring of Volatile Organic Compounds (VOCs) should be carried out.
- ii) Bag filter along with stack of adequate height should be installed to briquettes fired Thermic fluid heater and steam boiler to control particulate emissions.
- iii) Fugitive emissions in the work zone environment, product, raw materials storage area etc. should be regularly monitored.
- iv) Wet scrubber should be provided to control process emissions. Methanol should be recovered from the process area.
- v) Total fresh water requirement from ground water source should not exceed 54 m³/day and prior permission should be obtained from the CGWA/SGWA.
- vi) Industrial effluent will be treated in ETP based on photo fenton process followed by evaporation to achieve zero discharge. Water quality of treated effluent shall meet the norms prescribed by CPCB/SPCB. Process plant should be interlocked with ETP. In case of shut down of ETP, the plant should be stopped automatically.

- vii) The company should obtain Authorization for collection, storage and disposal of hazardous waste under the Hazardous Waste (Management, Handling and Trans-Boundary Movement) Rules, 2008 and amended as on date for management of Hazardous wastes and prior permission from GPCB should be obtained for disposal of solid / hazardous waste in the TSDF. Measures should be taken for fire fighting facilities in case of emergency.
- viii) Green belt over 3400 m² area should be developed within plant premises with at least 10 meter wide green belt on all sides along the periphery of the project area, in downward direction, and along road sides etc. Selection of plant species shall be as per the CPCB guidelines in consultation with the DFO.
- ix) Occupational health surveillance of the workers should be done on a regular basis and records maintained as per the Factories Act.
- x) All the commitments made to the public during the Public Hearing/Public Consultation meeting held on 31st May 2016 should be satisfactorily implemented and a separate budget for implementing the same should be allocated and information submitted to the Ministry's Regional Office at Bhopal.
- xi) At least 5 % of the total cost of the project should be earmarked towards the corporate social responsibility and item-wise details along with time bound action plan should be prepared and submitted to the Ministry's Regional Office at Bhopal. As committed, implementation of such program should be ensured for Sadulka village in a time bound manner.

B. GENERAL CONDITIONS:

- i. The project authorities must strictly adhere to the stipulations made by the Gujarat state Pollution Control Board (GPCB), State Government and any other statutory authority.
- ii. No further expansion or modifications in the plant shall be carried out without prior approval of the Ministry of Environment and Forests. In case of deviations or alterations in the project proposal from those submitted to this Ministry for clearance, a fresh reference shall be made to the Ministry to assess the adequacy of conditions imposed and to add additional environmental protection measures required, if any.
- iii. The locations of ambient air quality monitoring stations shall be decided in consultation with the State Pollution Control Board (SPCB) and it shall be ensured that at least one stations is installed in the upwind and downwind direction as well as where maximum ground level concentrations are anticipated.
- iv. The National Ambient Air Quality Emission Standards issued by the Ministry vide G.S.R. No. 826(E) dated 16th November, 2009 shall be followed.
- v. The overall noise levels in and around the plant area shall be kept well within the standards by providing noise control measures including acoustic hoods, silencers, enclosures etc. on all sources of noise generation. The ambient noise levels shall conform to the standards prescribed under Environment (Protection) Act, 1986 Rules, 1989 viz. 75 dBA (day time) and 70 dBA (night time).

- vi. The Company shall harvest rainwater from the roof tops of the buildings and storm water drains to recharge the ground water and use the same water for the process activities of the project to conserve fresh water.
- vii. Training shall be imparted to all employees on safety and health aspects of chemicals handling. Pre-employment and routine periodical medical examinations for all employees shall be undertaken on regular basis. Training to all employees on handling of chemicals shall be imparted.
- viii. The company shall also comply with all the environmental protection measures and safeguards proposed in the documents submitted to the Ministry. All the recommendations made in the EIA/EMP in respect of environmental management, risk mitigation measures and public hearing relating to the project shall be implemented.
- ix. The company shall undertake all relevant measures for improving the socioeconomic conditions of the surrounding area. CSR activities shall be undertaken by involving local villages and administration.
- x. The company shall undertake eco-developmental measures including community welfare measures in the project area for the overall improvement of the environment.
- xi. A separate Environmental Management Cell equipped with full fledged laboratory facilities shall be set up to carry out the Environmental Management and Monitoring functions.
- xii. The company shall earmark sufficient funds towards capital cost and recurring cost per annum to implement the conditions stipulated by the Ministry of Environment and Forests as well as the State Government along with the implementation schedule for all the conditions stipulated herein. The funds so earmarked for environment management/ pollution control measures shall not be diverted for any other purpose.
- xiii. A copy of the clearance letter shall be sent by the project proponent to concerned Panchayat, ZilaParisad/Municipal Corporation, Urban local Body and the local NGO, if any, from whom suggestions/ representations, if any, were received while processing the proposal.
- xiv. The project proponent shall also submit six monthly reports on the status of compliance of the stipulated Environmental Clearance conditions including results of monitored data (both in hard copies as well as by e-mail) to the respective Regional Office of MoEF, the respective Zonal Office of CPCB and SPCB. A copy of Environmental Clearance and six monthly compliance status report shall be posted on the website of the company.
- xv. The environmental statement for each financial year ending 31st March in Form-V as is mandated shall be submitted to the concerned State Pollution Control Board as prescribed under the Environment (Protection) Rules, 1986, as amended subsequently, shall also be put on the website of the company along with the status of compliance of environmental clearance conditions and shall also be sent to the respective Regional Offices of MoEF by e-mail.
- xvi. The project proponent shall inform the public that the project has been accorded environmental clearance by the Ministry and copies of the clearance letter are available with the SPCB/Committee and may also be seen at Website of the Ministry at http://moef.nic.in. This shall be advertised within seven days from the date of issue of the clearance letter, at least in two local newspapers that are widely

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circulated in the region of which one shall be in the vernacular language of the locality concerned and a copy of the same shall be forwarded to the concerned Regional Office of the Ministry.

- xvii. The project authorities shall inform the Regional Office as well as the Ministry, the date of financial closure and final approval of the project by the concerned authorities and the date of start of the project.
- 8.0 The Ministry may revoke or suspend the clearance, if implementation of any of the above conditions is not satisfactory.
- 9.0 The Ministry reserves the right to stipulate additional conditions, if found necessary. The company in a time bound manner will implement these conditions.
- 10.0 The above conditions will be enforced, inter-alia under the provisions of the Water (Prevention & Control of Pollution) Act, 1974, Air (Prevention & Control of Water Pollution) Act, 1981, the Environment (Protection) Act, 1986, Hazardous Waste (Management, Handling and Trans-boundary Movement) Rules, 2008 and the Public Liability Insurance Act, 1991 along with their amendments and rules.

(Yogendra Pal Singh)
Joint Director

Copy to:-

- **1.** The Principal Secretary, Forests & Environment Department, Government of Gujarat, Sachivalaya, 8th Floor, Gandhi Nagar 382 010, Gujarat.
- 2. The Chief Conservator of Forests (Western Zone), Ministry of Environment & Forests, Regional Office, E-5, Arera Colony, Link Road -3, Bhopal -462 016, M.P.
- **3.** The Chairman, Central Pollution Control Board Parivesh Bhavan, CBD-cum-Office Complex, East Arjun Nagar, New Delhi 110 032.
- **4.** The Chairman, Gujarat State Pollution Control Board, Paryavaran Bhawan, Sector 10 A, Gandhi Nagar-382 043. Gujarat.
- **5.** Monitoring Cell, Ministry of Environment and Forests, Paryavaran Bhavan, CGO Complex, New Delhi.
- 6. Guard File/Monitoring File/Record File.

(Yogendra Pal Singh)
Joint Director

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