

F. No.J-11011/76/2017-IA-II(I)  
Government of India  
Ministry of Environment, Forest and Climate Change  
IA Division

Indira Paryavaran Bhawan  
Jor bagh Road, New Delhi - 3  
Dated: 18<sup>th</sup> September, 2019

To,

M/s Samradhi Crop Chemicals Pvt Ltd,  
Plot No.HD 20 to 22 & Plot No. HE-27 to 30,  
UPSIDC Industrial Area, Sikandrabad,  
District **Bulandshahar** (Uttar Pradesh)

**Sub: Setting up Technical Pesticide manufacturing unit by M/s Samradhi Crop Chemicals Pvt Ltd at Plot No.HD 20 to 22 & Plot No. HE-27 to 30, UPSIDC Industrial Area, Sikandrabad, District Bulandshahar (Uttar Pradesh) - Environmental Clearance - reg.**

Sir,

This has reference to your online proposal No.IA/UP/IND2/87428/2018 dated 6<sup>th</sup> February, 2019 for environmental clearance to the above mentioned project.

2. The Ministry of Environment, Forest and Climate Change has examined the proposal for environmental clearance to the project for setting up Technical Pesticide manufacturing unit of capacity 760 TPA by M/s Samradhi Crop Chemicals Pvt Ltd in an area of 4800 sqm located at Plot No. HD 20 to 22 & Plot No. HE-27 to 30, UPSIDC Industrial Area, Sikandrabad, District Bulandshahar (Uttar Pradesh).

3. The details of products are as under:-

S. No.	Classification	Product	Quantity (TPA)
1	Weedicides	Glyphosate	30
		Pretilachlor	30
		2,4-D Sodium Salt	150
		2,4-D Acid	300
		2,4-D Ethyl Ester	100
		Metribuzine	15
2	Fungicide	Azoxystrobin	15
3	Insecticide	Thiomethoxam	60
		Bifenthrin	15
		Fipronil	15
		Imidacloprid	15
		Diafenthuiuron	15
Total			760

4. Land area available for the project is 4800 sqm. Greenbelt will be developed in 33% i.e. 1600 of total area of the project. The estimated project cost is Rs.5 crore. Total capital cost earmarked towards environmental pollution control measures is Rs.70 lakhs and the recurring cost (O&M) will be about Rs.16 lakhs per annum. Employment opportunity will be for 50 persons.

5. There are no National Parks, Wildlife Sanctuaries, Biosphere Reserves, Tiger/Elephant Reserves and Wildlife Corridors, rivers etc within 10 km distance from the project site. Upper Ganga canal is flowing within 10 km and its distributaries like Sikandrabad and Barauda are flowing within 2 km range.

6. Total water requirement is estimated to be 14 cum/day, which includes fresh water requirement of 10 cum/day, proposed to be met through bore well. Application in this regard has been submitted to CGWA vide letter dated 1<sup>st</sup> October, 2018.

Effluent of 4.8 cum/day will be treated through ETP. Treated water of 4 cum/day will be reused in the boiler/cooling tower. There will be no discharge of treated/untreated waste water from the unit, and thus ensuring Zero Liquid Discharge.

Power requirement will be 150 kVA, proposed to be met from UPVVNL. DG set of 110 kVA will be used as standby during power failure. Stack (height 15 m) will be provided as per CPCB norms.

One Agro-waste/ LDO fired boiler of capacity 1 TPH will be installed along with cyclone separator and bag filter with stack height of 30 m to control the particulate emissions within the statutory limit of 115 mg/Nm<sup>3</sup>.

7. The project/activities are covered under category A of item 5(b) 'Pesticides industry and Pesticide specific intermediates' of the Schedule to the Environment Impact Assessment Notification, 2006, and requires appraisal at central level by the sectoral EAC in the Ministry.

8. Standard ToR for the project was granted on 6<sup>th</sup> July, 2018. Public hearing is exempted as the project site is located inside the notified industrial area.

9. The proposal for environmental clearance was considered by the EAC (Industry-2) in its meetings held on 6-8 May, 2019 & 26-28 June, 2019. The project proponent and their accredited consultant M/s EQMS India Pvt Ltd presented the EIA/EMP report as per the ToR. The Committee found the EIA/ EMP report to be satisfactory, in consonance with the presented ToR, and recommended the project for grant of environmental clearance.

10. Based on the proposal submitted by the project proponent and recommendations of the EAC (Industry-2), the Ministry of Environment, Forest and Climate Change hereby accords environmental clearance to the project for **Setting up Technical Pesticide manufacturing unit of capacity 760 TPA by M/s Samradhi Crop Chemicals Pvt Ltd** located at Plot No. HD 20 to 22 & Plot No. HE-27 to 30, UPSIDC Industrial Area, Sikandrabad, District Bulandshahr (Uttar Pradesh), under the provisions of the EIA Notification, 2006, and the amendments therein, subject to compliance of the terms and conditions as under:-

(a) Necessary permission as mandated under the Water (Prevention and Control of Pollution) Act, 1974 and the Air (Prevention and Control of Pollution) Act, 1981, as applicable from time to time, shall be obtained from the State Pollution Control Board.

(b) As already committed by the project proponent, Zero Liquid Discharge shall be ensured and no waste/treated water shall be discharged outside the premises.

(c) Necessary authorization required under the Hazardous and Other Wastes (Management and Trans-Boundary Movement) Rules, 2016, Solid Waste Management Rules, 2016 shall be obtained and the provisions contained in the Rules shall be strictly adhered to.

(d) National Emission Standards for Pesticides Manufacturing Industry issued by the Ministry vide G.S.R.446(E) dated 13<sup>th</sup> June, 2011, as amended from time to time, shall be followed.

(e) No pesticides/chemicals banned by the Ministry of Agriculture and Farmers Welfare, or having LD<sub>50</sub><100 mg/kg shall be produced. Also, no raw material/solvent prohibited by the concerned regulatory authorities from time to time, shall be used for production of pesticides.

(f) To control source and the fugitive emissions, suitable pollution control devices shall be installed to meet the prescribed norms and/or the NAAQS. The gaseous emissions shall be dispersed through stack of adequate height as per CPCB/SPCB guidelines.

(g) Solvent management shall be carried out as follows:

- (i) Reactor shall be connected to chilled brine condenser system.
- (ii) Reactor and solvent handling pump shall have mechanical seals to prevent leakages.
- (iii) The condensers shall be provided with sufficient HTA and residence time so as to achieve more than 95% recovery.
- (iv) Solvents shall be stored in a separate space specified with all safety measures.
- (v) Proper earthing shall be provided in all the electrical equipment wherever solvent handling is done.
- (vi) Entire plant shall be flame proof. The solvent storage tanks shall be provided with breather valve to prevent losses.
- (vii) All the solvent storage tanks shall be connected with vent condensers with chilled brine circulation.

(h) Total fresh water requirement shall not exceed 10 cum/day to be met from bore well. Prior permission in this regard shall be obtained from the concerned regulatory authority/CGWA.

(i) Process effluent/any wastewater shall not be allowed to mix with storm water. The storm water from the premises shall be collected and discharged through a separate conveyance system.

(j) Hazardous chemicals shall be stored in tanks, tank farms, drums, carboys etc. Flame arresters shall be provided on tank farm, and solvent transfer through pumps.

14 (k) Process organic residue and spent carbon, if any, shall be sent to cement industries. ETP sludge, process inorganic & evaporation salt shall be disposed off to the TSDF.

(l) The Company shall strictly comply with the rules and guidelines under Manufacture, Storage and Import of Hazardous Chemicals (MSIHC) Rules, 1989 as amended time to time. All transportation of Hazardous Chemicals shall be as per the Motor Vehicle Act, 1989.

(m) The company shall undertake waste minimization measures as below:-

- (i) Metering and control of quantities of active ingredients to minimize waste.
- (ii) Reuse of by-products from the process as raw materials or as raw material substitutes in other processes.
- (iii) Use of automated filling to minimize spillage.
- (iv) Use of Close Feed system into batch reactors.
- (v) Venting equipment through vapour recovery system.
- (vi) Use of high pressure hoses for equipment clearing to reduce wastewater generation.

(n) The green belt of at least 5-10 m width shall be developed in nearly 33% of the total project area, mainly along the plant periphery, in downward wind direction, and along road sides etc. Selection of plant species shall be as per the CPCB guidelines in consultation with the State Forest Department.

(o) As committed, funds allocation for the Corporate Environment Responsibility (CER) shall be 2.5% of the total project cost. Item-wise details along with time bound action plan shall be prepared and submitted to the Ministry's Regional Office.

(p) Safety and visual reality training shall be provided to employees.

(q) For the DG sets, emission limits and the stack height shall be in conformity with the extant regulations and the CPCB guidelines. Acoustic enclosure shall be provided to DG set for controlling the noise pollution.

(r) The unit shall make the arrangement for protection of possible fire hazards during manufacturing process in material handling. Fire-fighting system shall be as per the norms.

(s) Occupational health surveillance of the workers shall be done on a regular basis and records maintained as per the Factories Act.

(t) Continuous online (24x7) monitoring system for stack emissions shall be installed for measurement of flue gas discharge and the pollutants concentration, and the data to be transmitted to the CPCB and SPCB server. For online continuous monitoring of effluent, the unit shall install web camera with night vision capability and flow meters in the channel/drain carrying effluent within the premises.

(u) Process safety and risk assessment studies shall be further carried out using advanced models, and the mitigating measures shall be undertaken accordingly.

**10.1** The grant of Environmental Clearance is further subject to compliance of other generic conditions as under:-

(i) The project authorities must strictly adhere to the stipulations made by the state Pollution Control Board (SPCB), State Government and/ or any other statutory authority.

(ii) No further expansion or modifications in the plant shall be carried out without prior approval of the Ministry of Environment, Forest and Climate Change. In case of deviations or alterations in the project proposal from those submitted to this Ministry for clearance, a fresh reference shall be made to the Ministry to assess the adequacy of conditions imposed and to add additional environmental protection measures required, if any.

(iii) The locations of ambient air quality monitoring stations shall be decided in consultation with the State Pollution Control Board (SPCB) and it shall be ensured that at least one stations each is installed in the upwind and downwind direction as well as where maximum ground level concentrations are anticipated.

(iv) The National Ambient Air Quality Emission Standards issued by the Ministry vide G.S.R. No. 826(E) dated 16<sup>th</sup> November, 2009 shall be complied with.

(v) The overall noise levels in and around the plant area shall be kept well within the standards by providing noise control measures including acoustic hoods, silencers, enclosures

etc. on all sources of noise generation. The ambient noise levels shall conform to the standards prescribed under Environment (Protection) Act, 1986 Rules, 1989 viz. 75 dBA (day time) and 70 dBA (night time).

(vi) The Company shall harvest rainwater from the roof tops of the buildings to recharge ground water, and to utilize the same for different industrial operations within the plant.

(vii) Training shall be imparted to all employees on safety and health aspects of chemicals handling. Pre-employment and routine periodical medical examinations for all employees shall be undertaken on regular basis.


(viii) The company shall comply with all the environmental protection measures and safeguards proposed in the documents submitted to the Ministry. All the recommendations made in the EIA/EMP in respect of environmental management, risk mitigation measures and public hearing shall be implemented.

(ix) The company shall undertake all measures for improving socio-economic conditions of the surrounding area. CSR activities shall be undertaken by involving local villagers, administration and other stake holders. Also eco-developmental measures shall be undertaken for overall improvement of the environment.

(x) A separate Environmental Management Cell equipped with full-fledged laboratory facilities shall be set up to carry out the Environmental Management and Monitoring functions.

(xi) The company shall earmark sufficient funds towards capital cost and recurring cost per annum to implement the conditions stipulated by the Ministry of Environment, Forest and Climate Change as well as the State Government along with the implementation schedule for all the conditions stipulated herein. The funds so earmarked for environment management/ pollution control measures shall not be diverted for any other purpose.

(xii) A copy of the clearance letter shall be sent by the project proponent to concerned Panchayat, Zila Parishad/ Municipal Corporation, Urban local Body and the local NGO, if any, from whom suggestions/ representations, if any, were received while processing the proposal.

 (xiii) The project proponent shall also submit six monthly reports on the status of compliance of the stipulated Environmental Clearance conditions including results of monitored data (both in hard copies as well as by e-mail) to the respective Regional Office of MoEF&CC, the respective Zonal office of CPCB and SPCB. A copy of Environmental Clearance and six monthly compliance status report shall be posted on the website of the company.


(xiv) The environmental statement for each financial year ending 31<sup>st</sup> March in Form-V as is mandated shall be submitted to the concerned State Pollution Control Board as prescribed under the Environment (Protection) Rules, 1986, as amended subsequently, shall also be put on the website of the company along with the status of compliance of environmental clearance conditions and shall also be sent to the respective Regional offices of MoEF&CC by e-mail.

(xv) The project proponent shall inform the public that the project has been accorded environmental clearance by the Ministry and copies of the clearance letter are available with the SPCB/Committee and may also be seen at Website of the Ministry at <http://moef.nic.in>. This shall be advertised within seven days from the date of issue of the clearance letter, at least in two local newspapers that are widely circulated in the region of which one shall be in the

vernacular language of the locality concerned and a copy of the same shall be forwarded to the concerned Regional office of the Ministry.

11. The Ministry reserves the right to stipulate additional conditions, if found necessary at subsequent stages and the project proponent shall implement all the said conditions in a time bound manner. The Ministry may revoke or suspend the environmental clearance, if implementation of any of the above conditions is not found satisfactory.

12. The above conditions will be enforced, inter-alia under the provisions of the Water (Prevention & Control of Pollution) Act, 1974, the Air (Prevention & Control of Water Pollution) Act, 1981, the Environment (Protection) Act, 1986, the Hazardous Waste (Management, Handling and Trans-boundary Movement) Rules, 2016 and the Public Liability Insurance Act, 1991, read with subsequent amendments therein.

  
(Sharath Kumar Pallerla)  
Scientist F

**Copy to: -**

1. The Additional PCCF, MoEF&CC, Regional Office (CZ), Kendriya Bhawan, 5<sup>th</sup> Floor, Sector H, Aliganj, **Lucknow** - 226020
2. The Principal Secretary, Department of Environment, Government of Uttar Pradesh, Sachivalaya, Bapu Bhawan, Adjacent to Vidhan Sabha, **Lucknow** - 226001 (UP)
3. The Member Secretary, Central Pollution Control Board, Parivesh Bhawan, CBD-cum-Office Complex, East Arjun Nagar, **Delhi** - 32
4. The Member Secretary, Uttar Pradesh Pollution Control Board, PICUP Bhawan, Vibhuti Khand, Gomti Nagar, **Lucknow** (UP)
5. Monitoring Cell, MoEF&CC, Indira Paryavaran Bhawan, Jorbagh Road, **New Delhi**
6. Central Ground Water Authority, 18/11, Jamnagar House, Man Singh Road, **New Delhi**-110011
7. District Collector, **Bulandshahar (Uttar Pradesh)**
8. Guard File/Record File/Monitoring File/Website of MoEF&CC

  
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